SIEMENS

Data sheet

6ES7318-3FL01-0AB0

SIMATIC B7-300

SIMATIC S7-300 CPU319F-3 PN/DP, Central processing unit with 2.5 MB work memory, 1st interface MPI/DP 12 Mbit/s, 2nd interface DP master/slave 3rd interface Ethernet PROFINET, Micro Memory Card required

General information	
HW functional status	01
Firmware version	V3.2
Engineering with	
 Programming package 	STEP 7 V5.5 or higher, Distributed Safety V5.4 SP4
Supply voltage	
Rated value (DC)	
• 24 V DC	Yes
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
external protection for power supply lines	2 A min.
(recommendation)	
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
• Repeat rate, min.	1 s
Input current	
Current consumption (rated value)	1 250 mA
Current consumption (in no-load operation), typ.	500 mA

Inrush current, typ.	4 A
l²t	1.2 A ² ·s
Power loss	
Power loss typ.	14 W
Memory	
Work memory	
• integrated	2 560 kbyte
• expandable	No
 Size of retentive memory for retentive data blocks 	700 kbyte
Load memory	
• Plug-in (MMC)	Yes
 Plug-in (MMC), max. 	8 Mbyte
 Data management on MMC (after last programming), min. 	10 y
Backup	
• present	Yes
 without battery 	Yes
CPU processing times	
for bit operations, typ.	0.004 µs
for word operations, typ.	0.01 µs
for fixed point arithmetic, typ.	0.01 µs
for floating point arithmetic, typ.	0.04 µs
CPU-blocks	
Number of blocks (total)	4 096; (DBs, FCs, FBs); the maximum number of loadable blocks can be reduced by the MMC used.
DB	
● Number, max.	4 096; Number range: 1 to 16000
• Size, max.	64 kbyte
FB	
• Number, max.	4 096; Number range: 0 to 7999
• Size, max.	64 kbyte
FC	
• Number, max.	4 096; Number range: 0 to 7999
• Size, max.	64 kbyte
OB	
• Size, max.	64 kbyte
 Number of free cycle OBs 	1; OB 1
 Number of time alarm OBs 	1; OB 10
 Number of delay alarm OBs 	2; OB 20, 21

 Number of cyclic interrupt OBs 	4; OB 32, 33, 34, 35 (OB 35: smallest settable clock pulse = 500 μs)
 Number of process alarm OBs 	1; OB 40
 Number of DPV1 alarm OBs 	3; OB 55, 56, 57
 Number of isochronous mode OBs 	1; OB 61
 Number of startup OBs 	1; OB 100
 Number of asynchronous error OBs 	6; OB 80, 82, 83, 85, 86, 87 (OB83 only for PROFINET IO)
 Number of synchronous error OBs 	2; OB 121, 122
Nesting depth	
 per priority class 	16
 additional within an error OB 	4

Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	2 047
— preset	Z 0 to Z 7
Counting range	
— adjustable	Yes
— lower limit	0
— upper limit	999
IEC counter	
• present	Yes
• Туре	SFB
Number	Unlimited (limited only by RAM capacity)
S7 times	
• Number	2 048
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	2 047
— preset	No retentivity
Time range	
— lower limit	10 ms
— upper limit	9 990 s
IEC timer	
• present	Yes
• Туре	SFB
Number	Unlimited (limited only by RAM capacity)

Data areas and their retentivity		
retentive data area in total	All, max. 700 KB	
Flag		
● Number, max.	8 192 byte	
 Retentivity available 	Yes; From MB 0 to MB 8 191	
 Retentivity preset 	MB 0 to MB 15	
 Number of clock memories 	8; 1 memory byte	
Data blocks		
Retentivity adjustable	Yes; via non-retain property on DB	
Retentivity preset	Yes	
Local data		
 per priority class, max. 	32 768 byte; Max. 2048 bytes per block	
Address area		
I/O address area		
Inputs	8 192 byte	
Outputs	8 192 byte	
of which distributed		
— Inputs	8 192 byte	
— Outputs	8 192 byte	
Process image		
Inputs	8 192 byte	
Outputs	8 192 byte	
 Inputs, adjustable 	8 192 byte	
 Outputs, adjustable 	8 192 byte	
 Inputs, default 	1 024 byte	
• Outputs, default	1 024 byte	
Subprocess images		
 Number of subprocess images, max. 	1; With PROFINET IO, the length of the user data is limited to 1600 bytes	
Digital channels		
Inputs	65 536	
— of which central	1 024	
Outputs	65 536	
— of which central	1 024	
Analog channels		
Inputs	4 096	
— of which central	256	
Outputs	4 096	
— of which central	256	
Hardware configuration		
Number of DP masters		

• integrated	2
● via CP	4
Number of operable FMs and CPs (recommended)	
• FM	8
• CP, PtP	8
• CP, LAN	10
Rack	
• Racks, max.	4
 Modules per rack, max. 	8

Time	ot	a	av
		ч	uу

• Hardware clock (real-time)Yes• retentive and synchronizableYes• Backup time6 wk; At 40 °C ambient temperature• Deviation per day, max.10 s; Typ.: 2 s• Behavior of the clock following POWER-ONClock continues running after POWER OFF• Behavior of the clock following expiry of backup periodClock continues to run with the time at which the power failure occurred• Number4• Number4• Number0 to 3• Range of values0 to 2^31 hours (when using SFC 101)• Granularity1 h• retentiveYes; Must be restarted at each restartClock synchronizationYes• to MPI, masterYes• to MPI, slaveYes• to DP, masterYes• to DP, slaveYes• in AS, masterYes• in AS, slaveYes• on Ethernet via NTPYes; As clientDigital inputs0Digital outputs0	Clock	
• Backup time6 wk; At 40 °C ambient temperature• Deviation per day, max.10 s; Typ.: 2 s• Behavior of the clock following POWER-ONClock continues running after POWER OFF• Behavior of the clock following expiry of backup periodClock continues to run with the time at which the power failure occurred• Number4• Number4• Number/Number range0 to 3• Range of values0 to 2^31 hours (when using SFC 101)• Granularity1 h• retentiveYes; Must be restarted at each restartClock synchronizationYes• to MPI, masterYes• to MPI, slaveYes• to DP, slaveYes• in AS, masterYes• in AS, slaveYes• on Ethernet via NTPYes; As clientDigital inputs0	 Hardware clock (real-time) 	Yes
• Deviation per day, max.10 s; Typ.: 2 s• Behavior of the clock following POWER-ONClock continues running after POWER OFF• Behavior of the clock following expiry of backup periodClock continues to run with the time at which the power failure occurred• Deveating hours counter4• Number4• Number range0 to 3• Range of values0 to 2^31 hours (when using SFC 101)• Granularity1 h• retentiveYes; Must be restarted at each restartClock synchronizationYes• to MPI, masterYes• to DP, masterYes; With DP slave only slave clock• to DP, slaveYes• in AS, masterYes• on Ethernet via NTPYes; As clientDigital inputs0	 retentive and synchronizable 	Yes
• Behavior of the clock following POWER-ON Clock continues running after POWER OFF • Behavior of the clock following expiry of backup period Clock continues to run with the time at which the power failure occurred Operating hours counter 4 • Number 0 to 3 • Range of values 0 to 2^31 hours (when using SFC 101) • Granularity 1 h • retentive Yes; Must be restarted at each restart Clock synchronization Yes • to MPI, master Yes • to DP, master Yes; With DP slave only slave clock • to DP, slave Yes • in AS, master Yes • on Ethernet via NTP Yes; As client	Backup time	6 wk; At 40 °C ambient temperature
• Behavior of the clock following expiry of backup period Clock continues to run with the time at which the power failure occurred • Operating hours counter • • Number 4 • Number/Number range 0 to 3 • Range of values 0 to 2^31 hours (when using SFC 101) • Granularity 1 h • retentive Yes; Must be restarted at each restart Clock synchronization Yes • to MPI, master Yes • to MPI, slave Yes; With DP slave only slave clock • to DP, master Yes • to DP, slave Yes • in AS, master Yes • on Ethernet via NTP Yes; As client	 Deviation per day, max. 	10 s; Typ.: 2 s
period occurred Operating hours counter 4 • Number 4 • Number/Number range 0 to 3 • Range of values 0 to 2^31 hours (when using SFC 101) • Granularity 1 h • retentive Yes; Must be restarted at each restart Clock synchronization	 Behavior of the clock following POWER-ON 	Clock continues running after POWER OFF
Operating hours counter 4 • Number 4 • Number/Number range 0 to 3 • Range of values 0 to 2^31 hours (when using SFC 101) • Granularity 1 h • retentive Yes; Must be restarted at each restart Clock synchronization Yes • to MPI, master Yes • to MPI, slave Yes; With DP slave only slave clock • to DP, master Yes; With DP slave only slave clock • to DP, slave Yes • in AS, master Yes • on Ethernet via NTP Yes; As client	 Behavior of the clock following expiry of backup 	Clock continues to run with the time at which the power failure
Number4Number/Number range0 to 3Range of values0 to 2^31 hours (when using SFC 101)Granularity1 h• retentiveYes; Must be restarted at each restartClock synchronization• supportedYes• to MPI, masterYes• to MPI, slaveYes• to DP, masterYes; With DP slave only slave clock• to DP, slaveYes• in AS, masterYes• in AS, slaveYes• on Ethernet via NTPYes; As clientDigital inputs0	period	occurred
NumberO to 3• Number/Number range0 to 2^31 hours (when using SFC 101)• Range of values0 to 2^31 hours (when using SFC 101)• Granularity1 h• retentiveYes; Must be restarted at each restartClock synchronizationYes• to MPI, masterYes• to MPI, slaveYes• to DP, masterYes; With DP slave only slave clock• to DP, slaveYes• in AS, masterYes• in AS, slaveYes• on Ethernet via NTPYes; As clientDigital inputs0	Operating hours counter	
• Range of values0 to 2^31 hours (when using SFC 101)• Granularity1 h• retentiveYes; Must be restarted at each restartClock synchronizationYes• to MPI, masterYes• to MPI, slaveYes• to DP, masterYes; With DP slave only slave clock• to DP, slaveYes• in AS, masterYes• in AS, slaveYes• on Ethernet via NTPYes; As clientDigital inputs0	• Number	4
• Granularity1 h• retentiveYes; Must be restarted at each restart• retentiveYes; Must be restarted at each restart• clock synchronizationYes• supportedYes• to MPI, masterYes• to MPI, slaveYes• to DP, masterYes; With DP slave only slave clock• to DP, slaveYes• in AS, masterYes• in AS, slaveYes• on Ethernet via NTPYes; As clientDigital inputs0	 Number/Number range 	0 to 3
• retentive Yes; Must be restarted at each restart • retentive Yes; Must be restarted at each restart Clock synchronization Yes • supported Yes • to MPI, master Yes • to MPI, slave Yes; With DP slave only slave clock • to DP, master Yes; With DP slave only slave clock • to DP, slave Yes • in AS, master Yes • in AS, slave Yes • on Ethernet via NTP Yes; As client	Range of values	0 to 2^31 hours (when using SFC 101)
Clock synchronization Yes • supported Yes • to MPI, master Yes • to MPI, slave Yes • to DP, master Yes; With DP slave only slave clock • to DP, slave Yes • in AS, master Yes • in AS, slave Yes • on Ethernet via NTP Yes; As client	Granularity	1 h
• supported Yes • to MPI, master Yes • to MPI, slave Yes • to DP, master Yes; With DP slave only slave clock • to DP, slave Yes • in AS, master Yes • in AS, slave Yes • on Ethernet via NTP Yes; As client Digital inputs 0	• retentive	Yes; Must be restarted at each restart
• to MPI, masterYes• to MPI, slaveYes• to DP, masterYes; With DP slave only slave clock• to DP, slaveYes• in AS, masterYes• in AS, slaveYes• on Ethernet via NTPYes; As clientDigital inputs0	Clock synchronization	
• to MPI, slaveYes• to DP, masterYes; With DP slave only slave clock• to DP, slaveYes• in AS, masterYes• in AS, slaveYes• on Ethernet via NTPYes; As clientDigital inputsNumber of digital inputs0	• supported	Yes
• to DP, master Yes; With DP slave only slave clock • to DP, slave Yes • in AS, master Yes • in AS, slave Yes • on Ethernet via NTP Yes; As client Digital inputs Number of digital inputs 0	• to MPI, master	Yes
• to DP, slaveYes• in AS, masterYes• in AS, slaveYes• on Ethernet via NTPYes; As clientDigital inputs0	• to MPI, slave	Yes
• in AS, master Yes • in AS, slave Yes • on Ethernet via NTP Yes; As client	• to DP, master	Yes; With DP slave only slave clock
• in AS, slave Yes • on Ethernet via NTP Yes; As client Digital inputs 0	• to DP, slave	Yes
• on Ethernet via NTP Yes; As client Digital inputs Number of digital inputs 0	• in AS, master	Yes
Digital inputs Number of digital inputs	• in AS, slave	Yes
Number of digital inputs 0	 on Ethernet via NTP 	Yes; As client
Number of digital inputs 0	Diaital inpute	
		0
Digital outputs		
Number of digital outputs 0	Number of digital outputs	0

 Analog inputs

 Number of analog inputs

 0

Number of analog outputs	0
Interfaces	
Number of industrial Ethernet interfaces	1
Number of PROFINET interfaces	1
Number of RS 485 interfaces	2
Number of RS 422 interfaces	0
1. Interface	
Interface type	Integrated RS 485 interface
Physics	RS 485
Isolated	Yes
Power supply to interface (15 to 30 V DC), max.	150 mA
Protocols	
• MPI	Yes
PROFIBUS DP master	Yes
 PROFIBUS DP slave 	Yes; A DP slave at both interfaces simultaneously is not possible
 Point-to-point connection 	No
MPI	
• Transmission rate, max.	12 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
— Global data communication	Yes
— S7 basic communication	Yes
— S7 communication	Yes
— S7 communication, as client	No; but via CP and loadable FB
— S7 communication, as server	Yes
PROFIBUS DP master	
 Transmission rate, max. 	12 Mbit/s
 Number of DP slaves, max. 	124
Services	
— PG/OP communication	Yes
— Routing	Yes
— Global data communication	No
— S7 basic communication	Yes; I blocks only
— S7 communication	Yes
- S7 communication, as client	No
— S7 communication, as server	Yes
— Equidistance	Yes
— Isochronous mode	No
- SYNC/FREEZE	Yes
Activation/deactivation of DP slaves	Yes
- Activation/deactivation of DF Slaves	

	0
 — Number of DP slaves that can be simultaneously activated/deactivated, max. 	8
— Direct data exchange (slave-to-slave	Yes; As subscriber
communication)	
— DPV1	Yes
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
User data per DP slave	
— Inputs, max.	244 byte
— Outputs, max.	244 byte
PROFIBUS DP slave	
• Transmission rate, max.	12 Mbit/s
automatic baud rate search	Yes; only with passive interface
 Address area, max. 	32
 User data per address area, max. 	32 byte
Services	,
— PG/OP communication	Yes
- Routing	Yes; with interface active
— Global data communication	No
— S7 basic communication	No
- S7 communication	Yes
— S7 communication, as client	No
— S7 communication, as server	Yes; Connection configured on one side only
— Direct data exchange (slave-to-slave	Yes
communication)	
— DPV1	No
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte
2. Interface Interface type	Integrated RS 485 interface
Physics	RS 485
Isolated	Yes
Power supply to interface (15 to 30 V DC), max.	200 mA
Protocols	
• MPI	No
PROFINET IO Controller	No
PROFINET IO Device	No
• PROFINET CBA	No
PROFIBUS DP master	Yes
PROFIBUS DP slave	Yes; A DP slave at both interfaces simultaneously is not possible

Open IE communication	No
Web server	No
PROFIBUS DP master	
Transmission rate, max.	12 Mbit/s
Number of DP slaves, max.	124
Services	
— PG/OP communication	Yes
— Routing	Yes
— Global data communication	No
— S7 basic communication	Yes; I blocks only
— S7 communication	Yes
- S7 communication, as client	No
— S7 communication, as server	Yes; Connection configured on one side only
— Equidistance	Yes
— Isochronous mode	Yes; OB 61 - isochronous mode is possible either on DP or PROFINET IO (not simultaneously)
- SYNC/FREEZE	Yes
— Activation/deactivation of DP slaves	Yes
 — Number of DP slaves that can be simultaneously activated/deactivated, max. 	8
 Direct data exchange (slave-to-slave communication) 	Yes; As subscriber
— DPV1	Yes
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
User data per DP slave	
— Inputs, max.	244 byte
— Outputs, max.	244 byte
PROFIBUS DP slave	
• GSD file	The latest GSD file is available at: http://www.siemens.com/profibus-gsd
 Transmission rate, max. 	12 Mbit/s
 automatic baud rate search 	Yes; only with passive interface
 Address area, max. 	32
 User data per address area, max. 	32 byte
Services	
— PG/OP communication	Yes
— Routing	Yes; with interface active
— Global data communication	No
— S7 basic communication	No
— S7 communication	Yes

— S7 communication, as client	No
— S7 communication, as server	Yes; Connection configured on one side only
 — Direct data exchange (slave-to-slave communication) 	Yes
— DPV1	No
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte

3. Interface	
Interface type	PROFINET
Physics	Ethernet RJ45
Isolated	Yes
automatic detection of transmission rate	Yes; 10/100 Mbit/s
Autonegotiation	Yes
Autocrossing	Yes
Change of IP address at runtime, supported	Yes
Interface types	
Number of ports	2
 integrated switch 	Yes
Media redundancy	
● supported	Yes
 Switchover time on line break, typ. 	200 ms; PROFINET MRP
 Number of stations in the ring, max. 	50
Protocols	
• MPI	No
 PROFINET IO Controller 	Yes; Also simultaneously with I-Device functionality
PROFINET IO Device	Yes; Also simultaneously with IO Controller functionality
PROFINET CBA	Yes
 PROFIBUS DP master 	No
 PROFIBUS DP slave 	No
 Open IE communication 	Yes; Via TCP/IP, ISO on TCP, and UDP
Web server	Yes
PROFINET IO Controller	
• Transmission rate, max.	100 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
— S7 communication	Yes; with loadable FBs, max. configurable connections: 16, max. number of instances: 32
— Isochronous mode	Yes; OB 61 - isochronous mode is possible either on DP or PROFINET IO (not simultaneously)
— Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP

 — Shared device 	Yes
- Prioritized startup	Yes
 Number of IO devices with prioritized startup, max. 	32
— Number of connectable IO Devices, max.	256
— Of which IO devices with IRT, max.	64
— of which in line, max.	64
 — Number of IO Devices with IRT and the option "high flexibility" 	256
— of which in line, max.	61
— Number of connectable IO Devices for RT,	256
max.	
— of which in line, max.	256
- Activation/deactivation of IO Devices	Yes
 — Number of IO Devices that can be simultaneously activated/deactivated, max. 	8
 IO Devices changing during operation (partner ports), supported 	Yes
— Number of IO Devices per tool, max.	8
— Device replacement without swap medium	Yes
— Send cycles	250 $\mu s,$ 500 $\mu s,$ 1 ms; 2 ms, 4 ms (not in the case of IRT with "high flexibility" option)
— Updating time	250 μs to 512 ms (depending on the operating mode, see Manual "S7-300 CPU 31xC and CPU 31x, Technical Data" for more details)
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
— User data consistency, max.	1 024 byte
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Routing	Yes
— S7 communication	Yes; with loadable FBs, max. configurable connections: 16, max. number of instances: 32
— Isochronous mode	No
— Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP
— IRT	Yes
— PROFlenergy	Yes; With SFB 73 / 74 prepared for loadable PROFlenergy standard FB for I-Device
— Shared device	Yes
 — Number of IO Controllers with shared device, max. 	2

- /	
Transfer memory	
— Inputs, max.	1 440 byte; Per IO Controller with shared device
— Outputs, max.	1 440 byte; Per IO Controller with shared device
Submodules	
— Number, max.	64
— User data per submodule, max.	1 024 byte
PROFINET CBA	
acyclic transmission	Yes
cyclic transmission	Yes
Open IE communication	
 Number of connections, max. 	32
 Local port numbers used at the system end 	0, 20, 21, 23, 25, 80, 102, 135, 161, 443, 8080, 34962, 34963, 34964, 65532, 65533, 65534, 65535
 Keep-alive function, supported 	Yes
Protocolo	
Protocols Open IE communication	
• TCP/IP	Yes; via integrated PROFINET interface and loadable FBs
- Number of connections, max.	32
	1 460 byte
Data length for connection type 01H, max.	-
— Data length for connection type 11H, max.	32 768 byte
• ISO-on-TCP (RFC1006)	Yes; via integrated PROFINET interface and loadable FBs
— Number of connections, max.	32
— Data length, max.	32 768 byte
• UDP	Yes; via integrated PROFINET interface and loadable FBs
— Number of connections, max.	32
— Data length, max.	1 472 byte
Web server	
• supported	Yes
 User-defined websites 	Yes
 Number of HTTP clients 	5
Isochronous mode	
Isochronous operation (application synchronized up	Yes; Via 2nd PROFIBUS DP or PROFINET interface
to terminal)	
Communication functions	
PG/OP communication	Yes
Data record routing	Yes
Global data communication	
• supported	Yes
 Number of GD loops, max. 	8
 Number of GD packets, max. 	8
 Number of GD packets, transmitter, max. 	8

• Number of CD restrate reserver mer	8
Number of GD packets, receiver, max.	22 byte
• Size of GD packets, max.	
 Size of GD packet (of which consistent), max. S7 basic communication 	22 byte
	Vee
• supported	Yes
• User data per job, max.	76 byte
 User data per job (of which consistent), max. 	76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)
S7 communication	
• supported	Yes
• as server	Yes
● as client	Yes; via integrated PROFINET interface and loadable FB or via CP and loadable FB
• User data per job, max.	See online help of STEP 7 (shared parameters of the SFBs/FBs and of the SFCs/FCs of S7 Communication)
S5 compatible communication	
supported	Yes; via CP and loadable FC
PROFINET CBA (at set setpoint communication load)	
 Setpoint for the CPU communication load 	20 %
 Number of remote interconnection partners 	32
 Number of functions, master/slave 	50
 Total of all master/slave connections 	3 000
 Data length of all incoming connections master/slave, max. 	24 000 byte
 Data length of all outgoing connections master/slave, max. 	24 000 byte
 Number of device-internal and PROFIBUS interconnections 	1 000
 Data length of device-internal und PROFIBUS interconnections, max. 	8 000 byte
 Data length per connection, max. 	1 400 byte
Remote interconnections with acyclic transmission	
— Sampling frequency: Sampling time, min.	200 ms
— Number of incoming interconnections	100
— Number of outgoing interconnections	100
— Data length of all incoming	3 200 byte
interconnections, max.	
 Data length of all outgoing interconnections, max. 	3 200 byte
— Data length per connection, max.	1 400 byte
Remote interconnections with cyclic transmission	
— Transmission frequency: Transmission interval, min.	1 ms

 — Number of incoming interconnections 	300
 — Number of outgoing interconnections 	300
 — Data length of all incoming interconnections, max. 	4 800 byte
 — Data length of all outgoing interconnections, max. 	4 800 byte
— Data length per connection, max.	450 byte
HMI variables via PROFINET (acyclic)	
 — Number of stations that can log on for HMI variables (PN OPC/iMap) 	3; 2x PN OPC/1x iMap
— HMI variable updating	500 ms
— Number of HMI variables	600
— Data length of all HMI variables, max.	9 600 byte
PROFIBUS proxy functionality	
— supported	Yes
 — Number of linked PROFIBUS devices 	32
— Data length per connection, max.	240 byte; Slave-dependent
Number of connections	
• overall	32
 usable for PG communication 	31
 reserved for PG communication 	1
 adjustable for PG communication, min. 	1
 adjustable for PG communication, max. 	31
 usable for OP communication 	31
 reserved for OP communication 	1
 adjustable for OP communication, min. 	1
 adjustable for OP communication, max. 	31
 usable for S7 basic communication 	30
 reserved for S7 basic communication 	0
 — adjustable for S7 basic communication, min. 	0
 — adjustable for S7 basic communication, max. 	30
 usable for S7 communication 	16
— reserved for S7 communication	0
— adjustable for S7 communication, min.	0
— adjustable for S7 communication, max.	16
• total number of instances, max.	32
 usable for routing 	X1 as MPI: max. 10; X1 as DP master: max. 24; X1 as DP slave (active): max. 14; X2 as DP master: max. 24; X2 as DP slave (active): max. 14; X3 as PROFINET: 48 max.

S7 message functions

Number of login stations for message functions, max.	32; Depending on the configured connections for PG/OP and S7 basic communication
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	300
Test commissioning functions	
Status block	Yes; Up to 2 simultaneously
Single step	Yes
Number of breakpoints	4
Status/control	
Status/control variable	Yes
Variables	Inputs, outputs, memory bits, DB, times, counters
 Number of variables, max. 	30
— of which status variables, max.	30
— of which control variables, max.	14
Forcing	
Forcing	Yes
• Forcing, variables	Inputs, outputs
 Number of variables, max. 	10
Diagnostic buffer	
• present	Yes
 Number of entries, max. 	500
— adjustable	No
— of which powerfail-proof	100
 Number of entries readable in RUN, max. 	499
— adjustable	Yes; From 10 to 499
-	10
— preset	10
Service data	Yes
● can be read out	Tes
Ambient conditions	
Ambient temperature during operation	
• min.	0°C
● max.	60 °C
Configuration	
Configuration software	
• STEP 7	Yes; V5.5 or higher
Programming	
Command set	see instruction list
Nesting levels	8
 System functions (SFC) 	see instruction list
 System function blocks (SFB) 	see instruction list
Programming language	

— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
— HiGraph®	Yes
Know-how protection	
 User program protection/password protection 	Yes
	100
Block encryption	Yes; With S7 block Privacy
 Block encryption 	
Block encryption Dimensions	Yes; With S7 block Privacy
Block encryption Dimensions Width	Yes; With S7 block Privacy 120 mm
Block encryption Dimensions Width Height	Yes; With S7 block Privacy 120 mm 125 mm
Block encryption Dimensions Width Height Depth	Yes; With S7 block Privacy 120 mm 125 mm