## **SIEMENS**

## Data sheet

## 6ES7518-4AX00-1AC0



SIMATIC S7-1500, CPU 1518-4 PN/DP MFP, inclusive C/C++ Runtime and OPC UA Runtime license working memory 4 MB for program and 20 MB for data, 1. interface: PROFINET IRT with 2 port switch, 2. interface: PROFINET RT, 3. interface: Ethernet, 4. interface: PROFIBUS, 1 ns bit-performance, SIMATIC memory card (min. 2 GB) necessary

General information	
Product type designation	CPU 1518-4 PN/DP MFP
HW functional status	FS01
Firmware version	V2.6
Product function	
● I&M data	Yes; I&M0 to I&M3
Engineering with	
<ul> <li>STEP 7 TIA Portal configurable/integrated as of version</li> </ul>	V15.1 (FW V2.6) / V15 (FW V2.5) or higher
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	

Type of supply voltage	24 V DC
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
Mains/voltage failure stored energy time	5 ms
• Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	1.7 A
Current consumption, max.	2 A
Inrush current, max.	2.7 A; Rated value
l²t	0.02 A <sup>2</sup> ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus	35 W
(balanced)	
Power loss	
Power loss, typ.	29 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
• integrated (for program)	4 Mbyte
• integrated (for data)	20 Mbyte
<ul> <li>integrated (for CPU function library of CPU Runtime)</li> </ul>	50 Mbyte; Note: The "CPU function library of the CPU" are C/C++ blocks for the user program that were created using the SIMATIC ODK 1500S or Target 1500S.
Working memory for additional functions	
<ul> <li>Integrated (for C/C++ Runtime application)</li> </ul>	512 Mbyte
Load memory	
<ul> <li>Plug-in (SIMATIC Memory Card), max.</li> </ul>	32 Gbyte; The memory card must have at least 2 GB of space on it
Backup	
• maintenance-free	Yes
CPU processing times	
for bit operations, typ.	1 ns
for word operations, typ.	2 ns
for fixed point arithmetic, typ.	2 ns
for floating point arithmetic, typ.	6 ns
CPU-blocks	
Number of elements (total)	12 000; Blocks (OB, FB, FC, DB) and UDTs

DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	16 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	1 Mbyte
FC	
Number range	0 65 535
• Size, max.	1 Mbyte
ОВ	
• Size, max.	1 Mbyte
<ul> <li>Number of free cycle OBs</li> </ul>	100
<ul> <li>Number of time alarm OBs</li> </ul>	20
<ul> <li>Number of delay alarm OBs</li> </ul>	20
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	20; with minimum OB 3x cycle of 100 μs
<ul> <li>Number of process alarm OBs</li> </ul>	50
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3
<ul> <li>Number of isochronous mode OBs</li> </ul>	3
<ul> <li>Number of technology synchronous alarm OBs</li> </ul>	2
<ul> <li>Number of startup OBs</li> </ul>	100
<ul> <li>Number of asynchronous error OBs</li> </ul>	4
<ul> <li>Number of synchronous error OBs</li> </ul>	2
<ul> <li>Number of diagnostic alarm OBs</li> </ul>	1
Nesting depth	
• per priority class	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	

• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags),	768 kbyte; In total; available retentive memory for bit memories,
max.	timers, counters, DBs, and technology data (axes): 700 KB
Extended retentive data area (incl. timers, counters,	20 Mbyte; When using PS 6 0W 24/48/60 V DC HF
flags), max.	
Flag	
Number, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
<ul> <li>Retentivity adjustable</li> </ul>	Yes
<ul> <li>Retentivity preset</li> </ul>	No
Local data	
<ul><li>per priority class, max.</li></ul>	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	16 384; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
<ul><li>Outputs</li></ul>	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	16 kbyte; 16 KB via the integrated PROFINET IO interface X1, 8 KB via the integrated PROFINET IO interface X2 and via the integrated PROFIBUS DP interface
— Outputs (volume)	16 kbyte; 16 KB via the integrated PROFINET IO interface X1, 8 KB via the integrated PROFINET IO interface X2 and via the integrated PROFIBUS DP interface
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
Number of subprocess images, max.	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• integrated	1
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	

• integrated	2
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet)
D. J.	can be inserted in total
Rack	20. OPIL + 24
<ul><li>Modules per rack, max.</li></ul>	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
<ul> <li>Deviation per day, max.</li> </ul>	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
• supported	Yes
• to DP, master	Yes
● in AS, master	Yes
in AS, slave	Yes
on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	3
Number of PROFIBUS interfaces	1
1. Interface	
Interface types	
Number of ports	2
• integrated switch	Yes
• RJ 45 (Ethernet)	Yes; X1
Protocols	
• IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes
Web server	Yes
Media redundancy	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
	100

— S7 routing	Yes
— Isochronous mode	Yes
— Open IE communication	Yes
— IRT	Yes
— MRP	Yes; as MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50
— MRPD	Yes; Requirement: IRT
— PROFlenergy	Yes
— Prioritized startup	Yes; Max. 32 PROFINET devices
— Number of connectable IO Devices, max.	512; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
— Number of connectable IO Devices for RT,	512
max.	
— of which in line, max.	512
Number of IO Devices that can be simultaneously activated/deactivated, max.	8; in total across all interfaces
— Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 125 μs	125 µs
— for send cycle of 187.5 μs	187.5 µs
— for send cycle of 250 μs	250 µs to 4 ms
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd"	Update time = set "odd" send clock (any multiple of 125 μs: 375
send cycles	μs, 625 μs 3 875 μs)
Update time for RT	
— for send cycle of 250 μs	250 μs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
ROFINET IO Device	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— Open IE communication	Yes
'	

— IRT
— MRP
— Wes; as MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50
— MRPD
— PROFlenergy
— Shared device
— Number of IO Controllers with shared device, max.

— Asset management record	Yes; per user program
2. Interface	
Interface types	
Number of ports	1
<ul><li>integrated switch</li></ul>	No
• RJ 45 (Ethernet)	Yes; X2
Protocols	
• IP protocol	Yes; IPv4
<ul> <li>PROFINET IO Controller</li> </ul>	Yes
<ul> <li>PROFINET IO Device</li> </ul>	Yes
<ul> <li>SIMATIC communication</li> </ul>	Yes
<ul> <li>Open IE communication</li> </ul>	Yes
<ul><li>Web server</li></ul>	Yes
Media redundancy	No
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
<ul><li>— Isochronous mode</li></ul>	No
<ul> <li>Open IE communication</li> </ul>	Yes
— IRT	No
— MRP	No
— MRPD	No
— PROFlenergy	Yes
<ul> <li>Prioritized startup</li> </ul>	No
<ul> <li>Number of connectable IO Devices, max.</li> </ul>	128; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	128
— of which in line, max.	128
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8

— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
<ul><li>— Isochronous mode</li></ul>	No
<ul> <li>Open IE communication</li> </ul>	Yes
— IRT	No
— MRP	No
— MRPD	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared</li> </ul>	4
device, max.	
<ul> <li>Asset management record</li> </ul>	Yes; per user program
3. Interface	
Interface types	
Number of ports	1; C/C++ Runtime can also be reached via this port
<ul><li>integrated switch</li></ul>	No
• RJ 45 (Ethernet)	Yes; X3
Protocols	
• IP protocol	Yes; IPv4
<ul> <li>PROFINET IO Controller</li> </ul>	No
<ul> <li>PROFINET IO Device</li> </ul>	No
<ul> <li>SIMATIC communication</li> </ul>	Yes
	res
Open IE communication	Yes
<ul><li>Open IE communication</li><li>Web server</li></ul>	
	Yes
Web server	Yes
Web server  4. Interface	Yes
Web server  4. Interface Interface types	Yes Yes
Web server  4. Interface Interface types      Number of ports	Yes Yes
Web server  4. Interface Interface types     Number of ports     RS 485	Yes Yes
Web server  4. Interface Interface types     Number of ports     RS 485 Protocols	Yes Yes Yes  1 Yes; X4
Web server  4. Interface Interface types     Number of ports     RS 485  Protocols     PROFIBUS DP master	Yes Yes  1 Yes; X4  Yes

RJ 45 (Ethernet)	
• 100 Mbps	Yes
• 1000 Mbps	Yes; Only possible at the X3 interface of the CPU 1518
<ul> <li>Autonegotiation</li> </ul>	Yes
<ul> <li>Autocrossing</li> </ul>	Yes
<ul> <li>Industrial Ethernet status LED</li> </ul>	Yes
RS 485	
Transmission rate, max.	12 Mbit/s

Transmission rate, max.	12 Mbit/s
Protocols	
Number of connections	
Number of connections, max.	384; via integrated interfaces of the CPU and connected CPs / CMs
<ul> <li>Number of connections reserved for ES/HMI/web</li> </ul>	10
<ul> <li>Number of connections via integrated interfaces</li> </ul>	192
<ul> <li>Number of S7 routing paths</li> </ul>	64; in total, only 16 S7-Routing connections are supported via PROFIBUS
Redundancy mode	
H-Sync forwarding	Yes
SIMATIC communication	
<ul> <li>S7 communication, as server</li> </ul>	Yes
<ul> <li>S7 communication, as client</li> </ul>	Yes
<ul> <li>User data per job, max.</li> </ul>	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
<ul> <li>several passive connections per port, supported</li> </ul>	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
PROFIBUS DP master	

<ul> <li>Number of connections, max.</li> </ul>	48; for the integrated PROFIBUS DP interface
Services	
— PG/OP communication	Yes
— S7 routing	Yes
<ul> <li>Data record routing</li> </ul>	Yes
— Isochronous mode	Yes
— Equidistance	Yes
— Number of DP slaves	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
<ul> <li>Activation/deactivation of DP slaves</li> </ul>	Yes
OPC UA	
Runtime license required	Yes
OPC UA client	Yes
<ul> <li>Application authentication</li> </ul>	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
<ul><li>User authentication</li></ul>	"anonymous" or by user name & password
<ul><li>Number of connections, max.</li></ul>	40
<ul> <li>Number of nodes of the client interfaces,</li> </ul>	5 000
max.	
<ul> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_Rea dList/OPC_UA_WriteList, max.</li> </ul>	300
<ul> <li>Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> </ul>	20
<ul> <li>Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> </ul>	100
<ul> <li>Number of simultaneous calls of the client instructions per connection (except OPC_UA_ReadList,OPC_UA_WriteList,OPC_ UA_MethodCall), max.</li> </ul>	1
<ul> <li>Number of simultaneous calls of the client instructions</li> <li>OPC_UA_ReadList,OPC_UA_WriteList and OPC_UA_MethodCall, max.</li> </ul>	5
<ul> <li>Number of registerable nodes, max.</li> </ul>	5 000
<ul> <li>Number of registerable method calls of OPC_UA_MethodCall, max.</li> </ul>	100
<ul><li>— Number of inputs/outputs when calling OPC_UA_MethodCall, max.</li></ul>	20
OPC UA server	Yes; Data access (read, write, subscribe), method call, custom address space
<ul> <li>Application authentication</li> </ul>	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256

<ul><li>User authentication</li></ul>	"anonymous" or by user name & password
<ul><li>Number of sessions, max.</li></ul>	64
<ul> <li>Number of accessible variables, max.</li> </ul>	200 000
<ul> <li>Number of registerable nodes, max.</li> </ul>	50 000
<ul> <li>Number of subscriptions per session, max.</li> </ul>	20
— Sampling interval, min.	10 ms
— Publishing interval, min.	10 ms
<ul> <li>Number of server methods, max.</li> </ul>	100
<ul> <li>Number of inputs/outputs per server</li> </ul>	20
method, max.	
<ul> <li>Number of monitored items, max.</li> </ul>	10 000; for 1 s sampling interval and 1 s send interval
<ul><li>— Number of server interfaces, max.</li></ul>	10
Number of nodes for user-defined server	30 000
interfaces, max.	
Further protocols	V. MODRUO TOR
• MODBUS	Yes; MODBUS TCP
Media redundancy	OOO E MDD I I ( MDDD
<ul> <li>Switchover time on line break, typ.</li> </ul>	200 ms; For MRP, bumpless for MRPD
<ul> <li>Number of stations in the ring, max.</li> </ul>	50
Isochronous mode	
Isochronous operation (application synchronized up	Yes; Distributed and central; with minimum OB 6x cycle of 125 µs
to terminal)	(distributed) and 1 ms (central)
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN,	5 000
max.  Number of simultaneously active program alarms	
Number of program alarms	1 000
	1 000
Number of alarms for system diagnostics     Number of alarms for motion technology.	160
<ul> <li>Number of alarms for motion technology objects</li> </ul>	100
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 10 engineering systems
Status block	Yes; Up to 16 simultaneously (in total across all ES clients)
Single step	Yes; Up to 16 simultaneously (in total across all ES clients)  No

Status/control variable	Yes
• Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
<ul><li>Number of variables, max.</li></ul>	
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	
Forcing, variables	Peripheral inputs/outputs
<ul> <li>Number of variables, max.</li> </ul>	200
Diagnostic buffer	
• present	Yes
<ul><li>Number of entries, max.</li></ul>	3 200
<ul><li>of which powerfail-proof</li></ul>	1 000
Traces	
Number of configurable Traces	8; Up to 512 KB of data per trace are possible

<ul> <li>Number of configurable Traces</li> </ul>	8; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
<ul> <li>Connection display LINK TX/RX</li> </ul>	Yes

Supported technology objects	
Motion Control	Yes; Note: The number of axes affects the cycle time of the PLC
	program; selection guide via the TIA Selection Tool or SIZER
<ul> <li>Number of available Motion Control resources</li> </ul>	10 240
for technology objects (except cam disks)	
<ul> <li>Required Motion Control resources</li> </ul>	
<ul><li>per speed-controlled axis</li></ul>	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
<ul> <li>Positioning axis</li> </ul>	
<ul> <li>Number of positioning axes at motion</li> </ul>	128
control cycle of 4 ms (typical value)	
<ul> <li>Number of positioning axes at motion</li> </ul>	128
control cycle of 8 ms (typical value)	
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
• PID_3Step	Yes; PID controller with integrated optimization for valves

• PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Ambient conditions	
Ambient temperature during operation	
<ul> <li>horizontal installation, min.</li> </ul>	0 °C
<ul> <li>horizontal installation, max.</li> </ul>	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
<ul> <li>vertical installation, min.</li> </ul>	0 °C
• vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Configuration	
Programming	
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
User program protection/password protection	Yes
<ul> <li>Copy protection</li> </ul>	Yes
Block protection	Yes
Access protection	
Password for display	Yes
<ul> <li>Protection level: Write protection</li> </ul>	Yes
<ul> <li>Protection level: Read/write protection</li> </ul>	Yes
<ul> <li>Protection level: Complete protection</li> </ul>	Yes
Cycle time monitoring	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Open Development interfaces	
• Size of ODK SO file, max.	9.8 Mbyte
Dimensions	
Width	175 mm
Height	147 mm
Depth	129 mm
Weights	

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**last modified:** 08/30/2019