



SIMATIC S7-1500F, CPU 1516F-3 PN/DP, Central processing unit with work memory 1.5 MB for program and 5 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: PROFIBUS, 10 ns bit performance, SIMATIC Memory Card required

General information	
Product type designation	CPU 1516F-3 PN/DP
HW functional status	FS03
Firmware version	V2.6
Product function	
• I&M data	Yes; I&M0 to I&M3
Engineering with	
• STEP 7 TIA Portal configurable/integrated as of version	V15.1 (FW V2.6)/V13 SP1 Update 4 (FW V1.8) or higher
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	

Type of supply voltage	24 V DC
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
<b>Mains buffering</b>	
• Mains/voltage failure stored energy time	5 ms
• Repeat rate, min.	1/s
<b>Input current</b>	
Current consumption (rated value)	0.85 A
Inrush current, max.	2.4 A; Rated value
$I^2t$	0.02 A <sup>2</sup> ·s
<b>Power</b>	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	6.7 W
<b>Power loss</b>	
Power loss, typ.	7 W
<b>Memory</b>	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
<b>Work memory</b>	
• integrated (for program)	1.5 Mbyte
• integrated (for data)	5 Mbyte
<b>Load memory</b>	
• Plug-in (SIMATIC Memory Card), max.	32 Gbyte
<b>Backup</b>	
• maintenance-free	Yes
<b>CPU processing times</b>	
for bit operations, typ.	10 ns
for word operations, typ.	12 ns
for fixed point arithmetic, typ.	16 ns
for floating point arithmetic, typ.	64 ns
<b>CPU-blocks</b>	
Number of elements (total)	8 000; Blocks (OB, FB, FC, DB) and UDTs
<b>DB</b>	
• Number range	1 ... 60 999; subdivided into: number range that can be used by the user: 1 ... 59 999, and number range of DBs created via SFC 86: 60 000 ... 60 999
• Size, max.	5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
<b>FB</b>	

• Number range	0 ... 65 535
• Size, max.	1 Mbyte
FC	
• Number range	0 ... 65 535
• Size, max.	1 Mbyte
OB	
• Size, max.	1 Mbyte
• Number of free cycle OBs	100
• Number of time alarm OBs	20
• Number of delay alarm OBs	20
• Number of cyclic interrupt OBs	20; With minimum OB 3x cycle of 250 µs
• Number of process alarm OBs	50
• Number of DPV1 alarm OBs	3
• Number of isochronous mode OBs	3
• Number of technology synchronous alarm OBs	2
• Number of startup OBs	100
• Number of asynchronous error OBs	4
• Number of synchronous error OBs	2
• Number of diagnostic alarm OBs	1
Nesting depth	
• per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 472 KB

Extended retentive data area (incl. timers, counters, flags), max.	5 Mbyte; When using PS 6 0W 24/48/60 V DC HF
<b>Flag</b>	
• Number, max.	16 kbyte
• Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
<b>Data blocks</b>	
• Retentivity adjustable	Yes
• Retentivity preset	No
<b>Local data</b>	
• per priority class, max.	64 kbyte; max. 16 KB per block
<b>Address area</b>	
Number of IO modules	8 192; max. number of modules / submodules
<b>I/O address area</b>	
• Inputs	32 kbyte; All inputs are in the process image
• Outputs	32 kbyte; All outputs are in the process image
<b>per integrated IO subsystem</b>	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
<b>per CM/CP</b>	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
<b>Subprocess images</b>	
• Number of subprocess images, max.	32
<b>Hardware configuration</b>	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
<b>Number of DP masters</b>	
• integrated	1
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
<b>Number of IO Controllers</b>	
• integrated	2
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
<b>Rack</b>	
• Modules per rack, max.	32; CPU + 31 modules
• Number of lines, max.	1
<b>PtP CM</b>	
• Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots

<b>Time of day</b>	
<b>Clock</b>	
• Type	Hardware clock
• Backup time	6 wk; At 40 °C ambient temperature, typically
• Deviation per day, max.	10 s; Typ.: 2 s
<b>Operating hours counter</b>	
• Number	16
<b>Clock synchronization</b>	
• supported	Yes
• to DP, master	Yes
• in AS, master	Yes
• in AS, slave	Yes
• on Ethernet via NTP	Yes
<b>Interfaces</b>	
Number of PROFINET interfaces	2
Number of PROFIBUS interfaces	1
<b>1. Interface</b>	
<b>Interface types</b>	
• Number of ports	2
• integrated switch	Yes
• RJ 45 (Ethernet)	Yes; X1
<b>Protocols</b>	
• IP protocol	Yes; IPv4
• PROFINET IO Controller	Yes
• PROFINET IO Device	Yes
• SIMATIC communication	Yes
• Open IE communication	Yes
• Web server	Yes
• Media redundancy	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0
<b>PROFINET IO Controller</b>	
<b>Services</b>	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	Yes
— Open IE communication	Yes
— IRT	Yes
— MRP	Yes; as MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50
— MRPD	Yes; Requirement: IRT
— PROFINergy	Yes
— Prioritized startup	Yes; Max. 32 PROFINET devices

— Number of connectable IO Devices, max.	256; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
— Number of connectable IO Devices for RT, max.	256
— of which in line, max.	256
— Number of IO Devices that can be simultaneously activated/deactivated, max.	8; in total across all interfaces
— Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
<b>Update time for IRT</b>	
— for send cycle of 250 µs	250 µs to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 375 µs of the isochronous OB is decisive
— for send cycle of 500 µs	500 µs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 µs: 375 µs, 625 µs ... 3 875 µs)
<b>Update time for RT</b>	
— for send cycle of 250 µs	250 µs to 128 ms
— for send cycle of 500 µs	500 µs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
<b>PROFINET IO Device</b>	
<b>Services</b>	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— Open IE communication	Yes
— IRT	Yes
— MRP	Yes; as MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50
— MRPD	Yes; Requirement: IRT
— PROFlenergy	Yes; per user program
— Shared device	Yes
— Number of IO Controllers with shared device, max.	4
— Asset management record	Yes; per user program

## 2. Interface

Interface types	
• Number of ports	1
• integrated switch	No
• RJ 45 (Ethernet)	Yes; X2
Protocols	
• IP protocol	Yes; IPv4
• PROFINET IO Controller	Yes
• PROFINET IO Device	Yes
• SIMATIC communication	Yes
• Open IE communication	Yes
• Web server	Yes
• Media redundancy	No
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— Open IE communication	Yes
— IRT	No
— MRP	No
— MRPD	No
— PROFINergy	Yes
— Prioritized startup	No
— Number of connectable IO Devices, max.	32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Number of connectable IO Devices for RT, max.	32
— of which in line, max.	32
— Number of IO Devices that can be simultaneously activated/deactivated, max.	8; in total across all interfaces
— Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No

— Open IE communication	Yes
— IRT	No
— MRP	No
— MRPD	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
— Shared device	Yes
— Number of IO Controllers with shared device, max.	4
— Asset management record	Yes; per user program

### 3. Interface

#### Interface types

- |                   |         |
|-------------------|---------|
| • Number of ports | 1       |
| • RS 485          | Yes; X3 |

#### Protocols

- |                         |     |
|-------------------------|-----|
| • PROFIBUS DP master    | Yes |
| • PROFIBUS DP slave     | No  |
| • SIMATIC communication | Yes |

#### Interface types

##### RJ 45 (Ethernet)

- |                                  |     |
|----------------------------------|-----|
| • 100 Mbps                       | Yes |
| • Autonegotiation                | Yes |
| • Autocrossing                   | Yes |
| • Industrial Ethernet status LED | Yes |

##### RS 485

- |                           |           |
|---------------------------|-----------|
| • Transmission rate, max. | 12 Mbit/s |
|---------------------------|-----------|

#### Protocols

##### Number of connections

- |   |   |
|---|---|
| • Number of connections, max.                     | 256; via integrated interfaces of the CPU and connected CPs / CMs |
| • Number of connections reserved for ES/HMI/web   | 10  |
| • Number of connections via integrated interfaces | 128   |
| • Number of S7 routing paths                      | 16  |

##### Redundancy mode

- |                     |     |
|---------------------|-----|
| • H-Sync forwarding | Yes |
|---------------------|-----|

##### SIMATIC communication

- |                               |  |
|-------------------------------|--|
| • S7 communication, as server | Yes  |
| • S7 communication, as client | Yes  |
| • User data per job, max.     | See online help (S7 communication, user data size) |



Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
— several passive connections per port, supported	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
PROFIBUS DP master	
• Number of connections, max.	48; for the integrated PROFIBUS DP interface
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Data record routing	Yes
— Isochronous mode	Yes
— Equidistance	Yes
— Number of DP slaves	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Activation/deactivation of DP slaves	Yes
OPC UA	
• Runtime license required	Yes
• OPC UA client	Yes
— Application authentication	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
— Number of connections, max.	10
— Number of nodes of the client interfaces, max.	2 000
— Number of elements for one call of OPC-UA_NodeGetHandleList/OPC-UA_ReadList/OPC-UA_WriteList, max.	300
— Number of elements for one call of OPC-UA_NamespaceGetIndexList, max.	20

— Number of elements for one call of OPC-UA_MethodGetHandleList, max.	100
— Number of simultaneous calls of the client instructions per connection (except OPC-UA_ReadList, OPC-UA_WriteList, OPC-UA_MethodCall), max.	1
— Number of simultaneous calls of the client instructions OPC-UA_ReadList, OPC-UA_WriteList and OPC-UA_MethodCall, max.	5
— Number of registerable nodes, max.	5 000
— Number of registerable method calls of OPC-UA_MethodCall, max.	100
— Number of inputs/outputs when calling OPC-UA_MethodCall, max.	20
• OPC UA server	Yes; Data access (read, write, subscribe), method call, custom address space
— Application authentication	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
— Number of sessions, max.	48
— Number of accessible variables, max.	100 000
— Number of registerable nodes, max.	20 000
— Number of subscriptions per session, max.	20
— Sampling interval, min.	100 ms
— Publishing interval, min.	200 ms
— Number of server methods, max.	50
— Number of inputs/outputs per server method, max.	20
— Number of monitored items, max.	2 000; for 1 s sampling interval and 1 s send interval
— Number of server interfaces, max.	10
— Number of nodes for user-defined server interfaces, max.	5 000
<b>Further protocols</b>	
• MODBUS	Yes; MODBUS TCP
<b>Media redundancy</b>	
• Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
• Number of stations in the ring, max.	50
<b>Isochronous mode</b>	
Isochronous operation (application synchronized up to terminal)	Yes; Distributed and central; with minimum OB 6x cycle of 375 µs (distributed) and 1 ms (central)
Equidistance	Yes

## S7 message functions

Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	
• Number of program alarms	600
• Number of alarms for system diagnostics	200
• Number of alarms for motion technology objects	160

## Test commissioning functions

Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 8 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	8

Status/control	
• Status/control variable	Yes
• Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
• Number of variables, max.	
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job

Forcing	
• Forcing, variables	Peripheral inputs/outputs
• Number of variables, max.	200

Diagnostic buffer	
• present	Yes
• Number of entries, max.	3 200
— of which powerfail-proof	500

Traces	
• Number of configurable Traces	4; Up to 512 KB of data per trace are possible

## Interrupts/diagnostics/status information

Diagnostics indication LED	
• RUN/STOP LED	Yes
• ERROR LED	Yes
• MAINT LED	Yes
• Connection display LINK TX/RX	Yes

## Supported technology objects

Motion Control	Yes; Note: The number of axes affects the cycle time of the PLC program; selection guide via the TIA Selection Tool or SIZER
<ul style="list-style-type: none"> <li>• Number of available Motion Control resources for technology objects (except cam disks)</li> </ul>	2 400
<ul style="list-style-type: none"> <li>• Required Motion Control resources <ul style="list-style-type: none"> <li>— per speed-controlled axis</li> </ul> </li> </ul>	40
<ul style="list-style-type: none"> <li> <ul style="list-style-type: none"> <li>— per positioning axis</li> </ul> </li> </ul>	80
<ul style="list-style-type: none"> <li> <ul style="list-style-type: none"> <li>— per synchronous axis</li> </ul> </li> </ul>	160
<ul style="list-style-type: none"> <li> <ul style="list-style-type: none"> <li>— per external encoder</li> </ul> </li> </ul>	80
<ul style="list-style-type: none"> <li> <ul style="list-style-type: none"> <li>— per output cam</li> </ul> </li> </ul>	20
<ul style="list-style-type: none"> <li> <ul style="list-style-type: none"> <li>— per cam track</li> </ul> </li> </ul>	160
<ul style="list-style-type: none"> <li> <ul style="list-style-type: none"> <li>— per probe</li> </ul> </li> </ul>	40
<ul style="list-style-type: none"> <li>• Positioning axis <ul style="list-style-type: none"> <li>— Number of positioning axes at motion control cycle of 4 ms (typical value)</li> </ul> </li> </ul>	7
<ul style="list-style-type: none"> <li> <ul style="list-style-type: none"> <li>— Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul> </li> </ul>	14
Controller	
<ul style="list-style-type: none"> <li>• PID_Compact</li> </ul>	Yes; Universal PID controller with integrated optimization
<ul style="list-style-type: none"> <li>• PID_3Step</li> </ul>	Yes; PID controller with integrated optimization for valves
<ul style="list-style-type: none"> <li>• PID-Temp</li> </ul>	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
<ul style="list-style-type: none"> <li>• High-speed counter</li> </ul>	Yes

## Standards, approvals, certificates

### Highest safety class achievable in safety mode

- |  |       |
|--|-------|
| • Performance level according to ISO 13849-1 | PLe   |
| • SIL acc. to IEC 61508                      | SIL 3 |

### Probability of failure (for service life of 20 years and repair time of 100 hours)

- |  |            |
|--|------------|
| — Low demand mode: PFDavg in accordance with SIL3          | < 2.00E-05 |
| — High demand/continuous mode: PFH in accordance with SIL3 | < 1.00E-09 |

## Ambient conditions

### Ambient temperature during operation

- |                                 |  |
|---------------------------------|--|
| • horizontal installation, min. | 0 °C   |
| • horizontal installation, max. | 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off |
| • vertical installation, min.   | 0 °C   |
| • vertical installation, max.   | 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off |

### Ambient temperature during storage/transportation

- |        |        |
|--------|--------|
| • min. | -40 °C |
|--------|--------|

• max.	70 °C
Altitude during operation relating to sea level	
• Installation altitude above sea level, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Configuration	
Programming	
Programming language	
— LAD	Yes; incl. failsafe
— FBD	Yes; incl. failsafe
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
• User program protection/password protection	Yes
• Copy protection	Yes
• Block protection	Yes
Access protection	
• Password for display	Yes
• Protection level: Write protection	Yes
• Protection level: Read/write protection	Yes
• Protection level: Complete protection	Yes
Cycle time monitoring	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	70 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	845 g
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