## **SIEMENS**

## Data sheet

6ES7511-1FK02-0AB0



SIMATIC S7-1500F, CPU 1511F-1 PN, CENTRAL PROCESSING UNIT WITH WITH WORKING MEMORY 225 KB FOR PROGRAM AND 1 MB FOR DATA, 1. INTERFACE: PROFINET IRT WITH 2 PORT SWITCH, 60 NS BIT-PERFORMANCE, SIMATIC MEMORY CARD NECESSARY

General information	
Product type designation	CPU 1511F-1 PN
HW functional status	FS01
Firmware version	V2.6
Product function	
● I&M data	Yes; I&M0 to I&M3
Engineering with	
<ul> <li>STEP 7 TIA Portal configurable/integrated as of version</li> </ul>	V15.1 (FW V2.6) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1FK01-0AB0
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	3.45 cm
Control elements	
Number of keys	8
Mode buttons	2
Supply voltage	

Type of supply voltage	24 V DC
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
Mains/voltage failure stored energy time	5 ms
• Repeat rate, min.	1 s
Input current	
Current consumption (rated value)	0.7 A
Current consumption, max.	0.95 A
Inrush current, max.	1.9 A; Rated value
l²t	0.02 A²·s
Power	
Infeed power to the backplane bus	10 W
Power consumption from the backplane bus (balanced)	5.5 W
Power loss	
Power loss, typ.	5.7 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
<ul><li>integrated (for program)</li></ul>	225 kbyte
<ul><li>integrated (for data)</li></ul>	1 Mbyte
Load memory	
<ul> <li>Plug-in (SIMATIC Memory Card), max.</li> </ul>	32 Gbyte
Backup	
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	60 ns
for word operations, typ.	72 ns
for fixed point arithmetic, typ.	96 ns
for floating point arithmetic, typ.	384 ns
CPU-blocks	
Number of elements (total)	2 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	1 Mbyte; For DBs with absolute addressing, the max. size is 64 KB

FB	
Number range	0 65 535
• Size, max.	150 kbyte
FC	
Number range	0 65 535
• Size, max.	150 kbyte
ОВ	
• Size, max.	150 kbyte
<ul> <li>Number of free cycle OBs</li> </ul>	100
<ul> <li>Number of time alarm OBs</li> </ul>	20
<ul> <li>Number of delay alarm OBs</li> </ul>	20
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	20; With minimum OB 3x cycle of 500 μs
<ul> <li>Number of process alarm OBs</li> </ul>	50
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3
<ul> <li>Number of isochronous mode OBs</li> </ul>	2
<ul> <li>Number of technology synchronous alarm OBs</li> </ul>	2
<ul> <li>Number of startup OBs</li> </ul>	100
<ul> <li>Number of asynchronous error OBs</li> </ul>	4
<ul> <li>Number of synchronous error OBs</li> </ul>	2
<ul> <li>Number of diagnostic alarm OBs</li> </ul>	1
Nesting depth	
resumg deput	
• per priority class	24; Up to 8 possible for F-blocks
	24; Up to 8 possible for F-blocks
per priority class	24; Up to 8 possible for F-blocks
per priority class  Counters, timers and their retentivity	24; Up to 8 possible for F-blocks 2 048
per priority class  Counters, timers and their retentivity  S7 counter	
<ul> <li>per priority class</li> <li>Counters, timers and their retentivity</li> <li>S7 counter</li> <li>Number</li> </ul>	
<ul> <li>per priority class</li> <li>Counters, timers and their retentivity</li> <li>S7 counter</li> <li>Number</li> <li>Retentivity</li> </ul>	2 048
<ul> <li>per priority class</li> <li>Counters, timers and their retentivity</li> <li>S7 counter</li> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul>	2 048
per priority class  Counters, timers and their retentivity  S7 counter      Number  Retentivity  — adjustable  IEC counter	2 048 Yes
<ul> <li>per priority class</li> <li>Counters, timers and their retentivity</li> <li>S7 counter</li> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> <li>IEC counter</li> <li>Number</li> </ul>	2 048 Yes
per priority class  Counters, timers and their retentivity  S7 counter      Number  Retentivity  — adjustable  IEC counter      Number  Retentivity	2 048  Yes  Any (only limited by the main memory)  Yes
<ul> <li>per priority class</li> <li>Counters, timers and their retentivity</li> <li>S7 counter</li> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> <li>IEC counter</li> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul>	2 048  Yes  Any (only limited by the main memory)
<ul> <li>per priority class</li> <li>Counters, timers and their retentivity</li> <li>S7 counter</li> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> <li>IEC counter</li> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> <li>S7 times</li> <li>Number</li> <li>Retentivity</li> </ul>	2 048  Yes  Any (only limited by the main memory)  Yes  2 048
per priority class  Counters, timers and their retentivity  S7 counter      Number  Retentivity      — adjustable  IEC counter      Number  Retentivity  — adjustable  S7 times      Number  Retentivity  — adjustable	2 048  Yes  Any (only limited by the main memory)  Yes
<ul> <li>per priority class</li> <li>Counters, timers and their retentivity</li> <li>S7 counter <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>IEC counter <ul> <li>Number</li> </ul> </li> <li>Retentivity</li> <li>— adjustable</li> </ul> <li>S7 times <ul> <li>Number</li> </ul> </li> <li>Retentivity</li> <li>— adjustable</li> <li>IEC timer</li>	2 048  Yes  Any (only limited by the main memory)  Yes  2 048  Yes
<ul> <li>per priority class</li> <li>Counters, timers and their retentivity</li> <li>S7 counter</li> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> <li>IEC counter</li> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> <li>S7 times</li> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> <li>IEC timer</li> <li>Number</li> </ul>	2 048  Yes  Any (only limited by the main memory)  Yes  2 048
<ul> <li>per priority class</li> <li>Counters, timers and their retentivity</li> <li>S7 counter <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>IEC counter <ul> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul> </li> <li>S7 times <ul> <li>Number</li> </ul> </li> <li>Retentivity</li> <li>— adjustable</li> </ul> <li>IEC timer <ul> <li>Number</li> </ul> </li> <li>Retentivity</li> <li>Retentivity</li> <li>Retentivity</li>	2 048  Yes  Any (only limited by the main memory)  Yes  2 048  Yes  Any (only limited by the main memory)
<ul> <li>per priority class</li> <li>Counters, timers and their retentivity</li> <li>S7 counter</li> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> <li>IEC counter</li> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> <li>S7 times</li> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> <li>IEC timer</li> <li>Number</li> </ul>	2 048  Yes  Any (only limited by the main memory)  Yes  2 048  Yes

Retentive data area (incl. timers, counters, flags), max.	128 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 88 KB	
Extended retentive data area (incl. timers, counters, flags), max.	1 Mbyte; When using PS 6 0W 24/48/60 V DC HF	
Flag		
• Number, max.	16 kbyte	
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte	
Data blocks	e, o clock memory sit, grouped into one clock memory syte	
Retentivity adjustable	Yes	
• •	No	
Retentivity preset  Local data	NO	
	64 kbyte; max. 16 KB per block	
• per priority class, max.	04 kbyte, max. To kb per block	
Address area		
Number of IO modules	1 024; max. number of modules / submodules	
I/O address area		
• Inputs	32 kbyte; All inputs are in the process image	
<ul><li>Outputs</li></ul>	32 kbyte; All outputs are in the process image	
per integrated IO subsystem		
— Inputs (volume)	8 kbyte	
— Outputs (volume)	8 kbyte	
per CM/CP		
— Inputs (volume)	8 kbyte	
— Outputs (volume)	8 kbyte	
Subprocess images		
<ul> <li>Number of subprocess images, max.</li> </ul>	32	
Hardware configuration		
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)	
Number of DP masters		
● Via CM	4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total	
Number of IO Controllers		
• integrated	1	
• Via CM	4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total	
Rack		
Modules per rack, max.	32; CPU + 31 modules	
<ul> <li>Number of lines, max.</li> </ul>	1	
PtP CM		
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots	

Time of day			
Clock			
• Type	Hardware clock		
Backup time	6 wk; At 40 °C ambient temperature, typically		
Deviation per day, max.	10 s; Typ.: 2 s		
Operating hours counter			
• Number	16		
Clock synchronization			
• supported	Yes		
• in AS, master	Yes		
• in AS, slave	Yes		
• on Ethernet via NTP	Yes		
Interfaces			
Number of PROFINET interfaces	1		
1. Interface			
Interface types			
Number of ports	2		
integrated switch	Yes		
RJ 45 (Ethernet)	Yes; X1		
Protocols			
IP protocol	Yes; IPv4		
PROFINET IO Controller	Yes		
PROFINET IO Device	Yes		
SIMATIC communication	Yes		
Open IE communication	Yes		
Web server	Yes		
Media redundancy	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0		
PROFINET IO Controller			
Services			
<ul><li>— PG/OP communication</li></ul>	Yes		
— S7 routing	Yes		
— Isochronous mode	Yes		
<ul><li>Open IE communication</li></ul>	Yes		
— IRT	Yes		
— MRP	Yes; as MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50		
— MRPD	Yes; Requirement: IRT		
— PROFlenergy	Yes		
<ul> <li>Prioritized startup</li> </ul>	Yes; Max. 32 PROFINET devices		
— Number of connectable IO Devices, max.	128; In total, up to 256 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET		

— Of which IO devices with IRT, max.	64		
<ul> <li>Number of connectable IO Devices for RT,</li> </ul>	128		
max.			
— of which in line, max.	128		
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces		
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8		
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data		
Update time for IRT			
— for send cycle of 250 μs	$250~\mu s$ to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 $\mu s$ of the isochronous OB is decisive		
— for send cycle of 500 μs	500 $\mu s$ to 8 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 $\mu s$ of the isochronous OB is decisive		
— for send cycle of 1 ms	1 ms to 16 ms		
— for send cycle of 2 ms	2 ms to 32 ms		
— for send cycle of 4 ms	4 ms to 64 ms		
<ul> <li>With IRT and parameterization of "odd" send cycles</li> </ul>	Update time = set "odd" send clock (any multiple of 125 $\mu$ s: 375 $\mu$ s, 625 $\mu$ s 3 875 $\mu$ s)		
Update time for RT	F-7/		
— for send cycle of 250 μs	250 μs to 128 ms		
— for send cycle of 500 µs	500 μs to 256 ms		
— for send cycle of 1 ms	1 ms to 512 ms		
— for send cycle of 2 ms	2 ms to 512 ms		
— for send cycle of 4 ms	4 ms to 512 ms		
PROFINET IO Device			
Services			
— PG/OP communication	Yes		
— S7 routing	Yes		
— Isochronous mode	No		
— Open IE communication	Yes		
— IRT	Yes		
— MRP	Yes; as MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50		
— MRPD	Yes; Requirement: IRT		
— PROFlenergy	Yes; per user program		
— Shared device	Yes		
<ul> <li>Number of IO Controllers with shared device, max.</li> </ul>	4		
— Asset management record	Yes; per user program		

## Interface types RJ 45 (Ethernet) • 100 Mbps Yes Yes Autonegotiation Yes Autocrossing Industrial Ethernet status LED Yes **Protocols** Number of connections • Number of connections, max. 96; via integrated interfaces of the CPU and connected CPs / CMs 10 • Number of connections reserved for ES/HMI/web 64 Number of connections via integrated interfaces 16 Number of S7 routing paths **PROFINET IO Controller** Services - PG/OP communication Yes Yes - S7 routing Yes - Isochronous mode - Open IE communication Yes — IRT Yes - PROFlenergy Yes Yes; Max. 32 PROFINET devices - Prioritized startup - Number of connectable IO Devices, max. 128; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET - Of which IO devices with IRT, max. 64 128 - Number of connectable IO Devices for RT, max. 128 - of which in line, max. - Number of IO Devices that can be 8; in total across all interfaces simultaneously activated/deactivated, max. 8 - Number of IO Devices per tool, max. The minimum value of the update time also depends on - Updating times communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data Redundancy mode • MRP Yes; as MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50 Yes; Requirement: IRT • MRPD H-Sync forwarding Yes SIMATIC communication Yes • S7 communication, as server Yes S7 communication, as client

<ul> <li>User data per job, max.</li> </ul>	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
<ul> <li>several passive connections per port,</li> <li>supported</li> </ul>	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
Runtime license required	Yes
OPC UA client	Yes
<ul> <li>Application authentication</li> </ul>	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
<ul> <li>User authentication</li> </ul>	"anonymous" or by user name & password
<ul> <li>Number of connections, max.</li> </ul>	4
<ul> <li>Number of nodes of the client interfaces, max.</li> </ul>	1 000
<ul> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_Rea dList/OPC_UA_WriteList, max.</li> </ul>	300
<ul><li>— Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li></ul>	20
<ul> <li>Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> </ul>	100
<ul> <li>Number of simultaneous calls of the client instructions per connection (except OPC_UA_ReadList,OPC_UA_WriteList,OPC_ UA_MethodCall), max.</li> </ul>	1
<ul> <li>Number of simultaneous calls of the client instructions</li> <li>OPC_UA_ReadList,OPC_UA_WriteList and OPC_UA_MethodCall, max.</li> </ul>	5
<ul> <li>Number of registerable nodes, max.</li> </ul>	5 000

<ul> <li>Number of registerable method calls of OPC_UA_MethodCall, max.</li> </ul>	100
<ul><li>— Number of inputs/outputs when calling OPC_UA_MethodCall, max.</li></ul>	20
OPC UA server	Yes; Data access (read, write, subscribe), method call, custom address space
<ul> <li>Application authentication</li> </ul>	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
<ul> <li>User authentication</li> </ul>	"anonymous" or by user name & password
<ul><li>Number of sessions, max.</li></ul>	32
<ul> <li>Number of accessible variables, max.</li> </ul>	50 000
<ul> <li>Number of registerable nodes, max.</li> </ul>	10 000
<ul> <li>Number of subscriptions per session, max.</li> </ul>	20
— Sampling interval, min.	100 ms
— Publishing interval, min.	500 ms
<ul> <li>Number of server methods, max.</li> </ul>	20
<ul> <li>Number of inputs/outputs per server method, max.</li> </ul>	20
<ul> <li>Number of monitored items, max.</li> </ul>	1 000; for 1 s sampling interval and 1 s send interval
<ul> <li>Number of server interfaces, max.</li> </ul>	10
<ul> <li>Number of nodes for user-defined server interfaces, max.</li> </ul>	1 000
Further protocols	
Further protocols  • MODBUS	Yes; MODBUS TCP
	Yes; MODBUS TCP
• MODBUS	Yes; MODBUS TCP  200 ms; For MRP, bumpless for MRPD
MODBUS  Media redundancy	
<ul><li>MODBUS</li><li>Media redundancy</li><li>Switchover time on line break, typ.</li></ul>	200 ms; For MRP, bumpless for MRPD
<ul> <li>MODBUS</li> <li>Media redundancy</li> <li>Switchover time on line break, typ.</li> <li>Number of stations in the ring, max.</li> </ul>	200 ms; For MRP, bumpless for MRPD
<ul> <li>MODBUS</li> <li>Media redundancy</li> <li>Switchover time on line break, typ.</li> <li>Number of stations in the ring, max.</li> </ul> Isochronous mode Isochronous operation (application synchronized up	200 ms; For MRP, bumpless for MRPD 50  Yes; Distributed and central; with minimum OB 6x cycle of 625 μs
MODBUS  Media redundancy     Switchover time on line break, typ.     Number of stations in the ring, max.  Isochronous mode Isochronous operation (application synchronized up to terminal)	200 ms; For MRP, bumpless for MRPD 50  Yes; Distributed and central; with minimum OB 6x cycle of 625 μs (distributed) and 1 ms (central)
MODBUS  Media redundancy     Switchover time on line break, typ.     Number of stations in the ring, max.  Isochronous mode Isochronous operation (application synchronized up to terminal)  Equidistance	200 ms; For MRP, bumpless for MRPD 50  Yes; Distributed and central; with minimum OB 6x cycle of 625 μs (distributed) and 1 ms (central)
MODBUS  Media redundancy     Switchover time on line break, typ.     Number of stations in the ring, max.  Isochronous mode Isochronous operation (application synchronized up to terminal)  Equidistance  S7 message functions	200 ms; For MRP, bumpless for MRPD 50  Yes; Distributed and central; with minimum OB 6x cycle of 625 μs (distributed) and 1 ms (central)  Yes
Moda redundancy Switchover time on line break, typ. Number of stations in the ring, max.  Isochronous mode Isochronous operation (application synchronized up to terminal) Equidistance  S7 message functions Number of login stations for message functions, max.	200 ms; For MRP, bumpless for MRPD 50  Yes; Distributed and central; with minimum OB 6x cycle of 625 µs (distributed) and 1 ms (central) Yes
Modia redundancy Switchover time on line break, typ. Number of stations in the ring, max.  Isochronous mode Isochronous operation (application synchronized up to terminal) Equidistance  S7 message functions Number of login stations for message functions, max.  Program alarms	200 ms; For MRP, bumpless for MRPD 50  Yes; Distributed and central; with minimum OB 6x cycle of 625 μs (distributed) and 1 ms (central)  Yes  32  Yes 5 000; Program messages are generated by the "Program_Alarm"
Media redundancy Switchover time on line break, typ. Number of stations in the ring, max.  Isochronous mode Isochronous operation (application synchronized up to terminal) Equidistance  S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max.  Number of loadable program messages in RUN,	200 ms; For MRP, bumpless for MRPD 50  Yes; Distributed and central; with minimum OB 6x cycle of 625 μs (distributed) and 1 ms (central)  Yes  32  Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Media redundancy Switchover time on line break, typ. Number of stations in the ring, max.  Isochronous mode Isochronous operation (application synchronized up to terminal) Equidistance  S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max.  Number of loadable program messages in RUN, max.	200 ms; For MRP, bumpless for MRPD 50  Yes; Distributed and central; with minimum OB 6x cycle of 625 μs (distributed) and 1 ms (central)  Yes  32  Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH

• Number of alarms for motion technology objects

80

Test commissioning functions		
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 5 engineering systems	
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)	
Single step	No	
Number of breakpoints	8	
Status/control		
Status/control variable	Yes	
<ul><li>Variables</li></ul>	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters	
<ul><li>Number of variables, max.</li></ul>		
— of which status variables, max.	200; per job	
— of which control variables, max.	200; per job	
Forcing		
• Forcing, variables	Peripheral inputs/outputs	
<ul><li>Number of variables, max.</li></ul>	200	
Diagnostic buffer		
• present	Yes	
<ul><li>Number of entries, max.</li></ul>	1 000	
— of which powerfail-proof	500	
Traces		
Number of configurable Traces	4; Up to 512 KB of data per trace are possible	

Interrup <sup>*</sup>			

• Connection display LINK TX/RX

interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
STOP ACTIVE LED	Yes

Supported technology objects	
Motion Control	Yes; Note: The number of axes affects the cycle time of the PLC
	program; selection guide via the TIA Selection Tool or SIZER
<ul> <li>Number of available Motion Control resources</li> </ul>	800
for technology objects (except cam disks)	
<ul> <li>Required Motion Control resources</li> </ul>	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80

Yes

— per output cam	20
— per cam track	160
— per probe	40
Positioning axis	
<ul> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> </ul>	5
<ul> <li>Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul>	10
Controller	
<ul><li>PID_Compact</li></ul>	Yes; Universal PID controller with integrated optimization
• PID_3Step	Yes; PID controller with integrated optimization for valves
• PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
0(	

Standards, approvals, certificates	
Highest safety class achievable in safety mode	
<ul> <li>Performance level according to ISO 13849-1</li> </ul>	PLe
• SIL acc. to IEC 61508	SIL 3
Probability of failure (for service life of 20 years and	repair time of 100 hours)
<ul> <li>Low demand mode: PFDavg in accordance with SIL3</li> </ul>	< 2.00E-05
<ul> <li>High demand/continuous mode: PFH in accordance with SIL3</li> </ul>	< 1.00E-09

Ambient conditions				
Ambient temperature during operation				
horizontal installation, min.	0 °C			
• horizontal installation, max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off			
• vertical installation, min.	0 °C			
• vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off			
Ambient temperature during storage/transportation				
• min.	-40 °C			
• max.	70 °C			
Altitude during operation relating to sea level				
• Installation altitude above sea level, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual			
2 6 0				

Configuration	uration	
Programming		
Programming language		
— LAD	Yes; incl. failsafe	
— FBD	Yes; incl. failsafe	

— STL	Yes	
— SCL	Yes	
— GRAPH	Yes	
Know-how protection		
User program protection/password protection	Yes	
Copy protection	Yes	
<ul> <li>Block protection</li> </ul>	Yes	
Access protection		
Password for display	Yes	
<ul> <li>Protection level: Write protection</li> </ul>	Yes; Specific write protection both for Standard and for Failsafe	
<ul> <li>Protection level: Read/write protection</li> </ul>	Yes	
<ul> <li>Protection level: Complete protection</li> </ul>	Yes	
Cycle time monitoring		
• lower limit	adjustable minimum cycle time	
• upper limit	adjustable maximum cycle time	
Dimensions		
Width	35 mm	
Height	147 mm	
Depth	129 mm	
Weights		
Weight, approx.	430 g	
last modified:	08/30/2019	