SIEMENS

## Data sheet 6AG1516-3FN01-2AB0


SIPLUS S7-1500 CPU-1516F-3 PN/DP -25...+60°C start up -20 °C with conformal coating based on 6ES7516-3FN01-0AB0. Central processing unit with RAM 1.5 MB for program and 5 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: Ethernet, 3rd interface: PROFIBUS, 10 ns bit performance, SIMATIC Memory Card required

| | |
|---|---|
| **General information** | |
| Product type designation | CPU 1516F-3 PN/DP |
| HW functional status | FS01 |
| Firmware version | V1.8 |
| Engineering with | |
| • STEP 7 TIA Portal configurable/integrated as of version | V13 SP1 Update 4 |
| **Display** | |
| Screen diagonal [cm] | 6.1 cm |
| **Control elements** | |
| Number of keys | 6 |
| Mode selector switch | 1 |
| **Supply voltage** | |
| Type of supply voltage | 24 V DC |
| permissible range, lower limit (DC) | 19.2 V |
| permissible range, upper limit (DC) | 28.8 V |
| Reverse polarity protection | Yes |
| Mains buffering | |

| | |
|---|---|
| • Mains/voltage failure stored energy time | 5 ms |
| **Input current** | |
| Current consumption (rated value) | 0.85 A |
| Inrush current, max. | 2.4 A; Rated value |
| $I^2t$ | 0.02 $A^2 \cdot s$ |
| **Power** | |
| Infeed power to the backplane bus | 12 W |
| Power consumption from the backplane bus (balanced) | 6.7 W |
| **Power loss** | |
| Power loss, typ. | 7 W |
| **Memory** | |
| SIMATIC memory card required | Yes |
| Work memory | |
| • integrated (for program) | 1.5 Mbyte |
| • integrated (for data) | 5 Mbyte |
| Load memory | |
| • Plug-in (SIMATIC Memory Card), max. | 32 Gbyte |
| Backup | |
| • maintenance-free | Yes |
| **CPU processing times** | |
| for bit operations, typ. | 10 ns |
| for word operations, typ. | 12 ns |
| for fixed point arithmetic, typ. | 16 ns |
| for floating point arithmetic, typ. | 64 ns |
| **CPU-blocks** | |
| Number of elements (total) | 6 000; In addition to blocks such as DBs, FBs and FCs, UDTs, global constants, etc. are also regarded as elements |
| DB | |
| • Number range | 1 ... 60 999; subdivided into: number range that can be used by the user: 1 ... 59 999, and number range of DBs created via SFC 86: 60 000 ... 60 999 |
| • Size, max. | 5 Mbyte; For non-optimized block accesses, the max. size of the DB is 64 KB |
| FB | |
| • Number range | 0 ... 65 535 |
| • Size, max. | 512 kbyte |
| FC | |
| • Number range | 0 ... 65 535 |
| • Size, max. | 512 kbyte |
| OB | |

| | |
|---|---|
| • Size, max. | 512 kbyte |
| • Number of free cycle OBs | 100 |
| • Number of time alarm OBs | 20 |
| • Number of delay alarm OBs | 20 |
| • Number of cyclic interrupt OBs | 20 |
| • Number of process alarm OBs | 50 |
| • Number of DPV1 alarm OBs | 3 |
| • Number of isochronous mode OBs | 2 |
| • Number of technology synchronous alarm OBs | 2 |
| • Number of startup OBs | 100 |
| • Number of asynchronous error OBs | 4 |
| • Number of synchronous error OBs | 2 |
| • Number of diagnostic alarm OBs | 1 |
| Nesting depth | |
| • per priority class | 24; Up to 8 possible for F-blocks |

| Counters, timers and their retentivity | |
|---|---|
| S7 counter | |
| • Number | 2 048 |
| Retentivity | |
| — adjustable | Yes |
| IEC counter | |
| • Number | Any (only limited by the main memory) |
| Retentivity | |
| — adjustable | Yes |
| S7 times | |
| • Number | 2 048 |
| Retentivity | |
| — adjustable | Yes |
| IEC timer | |
| • Number | Any (only limited by the main memory) |
| Retentivity | |
| — adjustable | Yes |

| Data areas and their retentivity | |
|---|---|
| Retentive data area (incl. timers, counters, flags), max. | 512 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 472 KB |
| Flag | |
| • Number, max. | 16 kbyte |
| • Number of clock memories | 8; 8 clock memory bit, grouped into one clock memory byte |
| Data blocks | |
| • Retentivity adjustable | Yes |
| • Retentivity preset | No |

| | |
|---|---|
| Local data | |
| • per priority class, max. | 64 kbyte; max. 16 KB per block |
| **Address area** | |
| Number of IO modules | 8 192; max. number of modules / submodules |
| I/O address area | |
| • Inputs | 32 kbyte; All inputs are in the process image |
| • Outputs | 32 kbyte; All outputs are in the process image |
| per integrated IO subsystem | |
| — Inputs (volume) | 8 kbyte |
| — Outputs (volume) | 8 kbyte |
| per CM/CP | |
| — Inputs (volume) | 8 kbyte |
| — Outputs (volume) | 8 kbyte |
| Subprocess images | |
| • Number of subprocess images, max. | 32 |
| **Hardware configuration** | |
| Number of distributed IO systems | 20 |
| Number of DP masters | |
| • integrated | 1 |
| • Via CM | 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total |
| Number of IO Controllers | |
| • integrated | 1 |
| • Via CM | 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total |
| Rack | |
| • Modules per rack, max. | 32; CPU + 31 modules |
| • Number of lines, max. | 1 |
| PtP CM | |
| • Number of PtP CMs | the number of connectable PtP CMs is only limited by the number of available slots |
| **Time of day** | |
| Clock | |
| • Type | Hardware clock |
| • Backup time | 6 wk; At 40 °C ambient temperature, typically |
| • Deviation per day, max. | 10 s; Typ.: 2 s |
| Operating hours counter | |
| • Number | 16 |
| Clock synchronization | |
| • supported | Yes |
| • to DP, master | Yes |

| | |
|---|---|
| • in AS, master | Yes |
| • in AS, slave | Yes |
| • on Ethernet via NTP | Yes |

| Interfaces | |
|---|---|
| Number of PROFINET interfaces | 2 |
| Number of PROFIBUS interfaces | 1 |

| 1. Interface | |
|---|---|
| Interface types | |
| • Number of ports | 2 |
| • integrated switch | Yes |
| • RJ 45 (Ethernet) | Yes; X1 |
| Protocols | |
| • PROFINET IO Controller | Yes |
| • PROFINET IO Device | Yes |
| • SIMATIC communication | Yes |
| • Open IE communication | Yes |
| • Web server | Yes |
| • Media redundancy | Yes |

| 2. Interface | |
|---|---|
| Interface types | |
| • Number of ports | 1 |
| • integrated switch | No |
| • RJ 45 (Ethernet) | Yes; X2 |
| Protocols | |
| • PROFINET IO Controller | No |
| • PROFINET IO Device | No |
| • SIMATIC communication | Yes |
| • Open IE communication | Yes |
| • Web server | Yes |

| 3. Interface | |
|---|---|
| Interface types | |
| • Number of ports | 1 |
| • RS 485 | Yes |
| Protocols | |
| • PROFIBUS DP master | Yes |
| • PROFIBUS DP slave | No |
| • SIMATIC communication | Yes |

| Interface types | |
|---|---|
| RJ 45 (Ethernet) | |
| • 100 Mbps | Yes |

| | |
|---|---|
| • Autonegotiation | Yes |
| • Autocrossing | Yes |
| • Industrial Ethernet status LED | Yes |
| RS 485 | |
| • Transmission rate, max. | 12 Mbit/s |

| | |
|---|---|
| **Protocols** | |
| Number of connections | |
| • Number of connections, max. | 256; via integrated interfaces of the CPU and connected CPs / CMs |
| • Number of connections reserved for ES/HMI/web | 10 |
| • Number of connections via integrated interfaces | 128 |
| • Number of S7 routing paths | 16 |
| PROFINET IO Controller | |
| Services | |
| — PG/OP communication | Yes |
| — S7 routing | Yes |
| — Isochronous mode | Yes |
| — Open IE communication | Yes |
| — IRT | Yes |
| — PROFIenergy | Yes |
| — Prioritized startup | Yes; Max. 32 PROFINET devices |
| — Number of connectable IO Devices, max. | 256; In total, up to 768 distributed I/O devices can be connected via PROFIBUS or PROFINET |
| — Of which IO devices with IRT, max. | 64 |
| — Number of connectable IO Devices for RT, max. | 256 |
| — of which in line, max. | 256 |
| — Number of IO Devices that can be simultaneously activated/deactivated, max. | 8 |
| — Number of IO Devices per tool, max. | 8 |
| — Updating times | The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data |
| Update time for IRT | |
| — for send cycle of 250 µs | 250 µs to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 500 µs of the isochronous OB is decisive |
| — for send cycle of 500 µs | 500 µs to 8 ms |
| — for send cycle of 1 ms | 1 ms to 16 ms |
| — for send cycle of 2 ms | 2 ms to 32 ms |
| — for send cycle of 4 ms | 4 ms to 64 ms |

| | |
|---|---|
| — With IRT and parameterization of "odd" send cycles | Update time = set "odd" send clock (any multiple of 125 µs: 375 µs, 625 µs ... 3 875 µs) |
| Update time for RT | |
| — for send cycle of 250 µs | 250 µs to 128 ms |
| — for send cycle of 500 µs | 500 µs to 256 ms |
| — for send cycle of 1 ms | 1 ms to 512 ms |
| — for send cycle of 2 ms | 2 ms to 512 ms |
| — for send cycle of 4 ms | 4 ms to 512 ms |
| PROFINET IO Device | |
| Services | |
| — PG/OP communication | Yes |
| — S7 routing | Yes |
| — Isochronous mode | No |
| — Open IE communication | Yes |
| — IRT | Yes |
| — PROFIenergy | Yes |
| — Shared device | Yes |
| — Number of IO Controllers with shared device, max. | 4 |
| Redundancy mode | |
| • MRP | Yes; as MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50 |
| SIMATIC communication | |
| • S7 communication, as server | Yes |
| • S7 communication, as client | Yes |
| • User data per job, max. | See online help (S7 communication, user data size) |
| Open IE communication | |
| • TCP/IP | Yes |
| — Data length, max. | 64 kbyte |
| — several passive connections per port, supported | Yes |
| • ISO-on-TCP (RFC1006) | Yes |
| — Data length, max. | 64 kbyte |
| • UDP | Yes |
| — Data length, max. | 1 472 byte |
| • DHCP | No |
| • SNMP | Yes |
| • DCP | Yes |
| • LLDP | Yes |
| Web server | |
| • HTTP | Yes; Standard and user-defined pages |
| • HTTPS | Yes; Standard and user-defined pages |

| | |
|---|---|
| PROFIBUS DP master | |
| • Number of connections, max. | 48; for the integrated PROFIBUS DP interface |
| Services | |
| — PG/OP communication | Yes |
| — S7 routing | Yes |
| — Data record routing | Yes |
| — Isochronous mode | Yes |
| — Equidistance | Yes |
| — Number of DP slaves | 125; In total, up to 768 distributed I/O devices can be connected via PROFIBUS or PROFINET |
| — Activation/deactivation of DP slaves | Yes |
| Further protocols | |
| • MODBUS | Yes; MODBUS TCP |
| Media redundancy | |
| • Switchover time on line break, typ. | 200 ms |
| • Number of stations in the ring, max. | 50 |

| Isochronous mode | |
|---|---|
| Isochronous operation (application synchronized up to terminal) | Yes; With minimum OB 6x cycle of 375 µs |
| Equidistance | Yes |

| S7 message functions | |
|---|---|
| Number of login stations for message functions, max. | 32 |
| Program alarms | Yes |
| Number of configurable program messages, max. | 10 000 |
| Number of simultaneously active program alarms | |
| • Number of program alarms | 600 |
| • Number of alarms for system diagnostics | 200 |
| • Number of alarms for motion technology objects | 160 |

| Test commissioning functions | |
|---|---|
| Joint commission (Team Engineering) | Yes; Parallel online access possible for up to 8 engineering systems |
| Status block | Yes; Up to 8 simultaneously (in total across all ES clients) |
| Single step | No |
| Status/control | |
| • Status/control variable | Yes |
| • Variables | Inputs, outputs, memory bits, DB, times, counters |
| • Number of variables, max. | |
| — of which status variables, max. | 200; per job |
| — of which control variables, max. | 200; per job |
| Forcing | |
| • Forcing, variables | Peripheral inputs/outputs |

| | |
|---|---|
| • Number of variables, max. | 200 |
| Diagnostic buffer | |
| • present | Yes |
| • Number of entries, max. | 3 200 |
| — of which powerfail-proof | 500 |
| Traces | |
| • Number of configurable Traces | 4; Up to 512 KB of data per trace are possible |

| Interrupts/diagnostics/status information | |
|---|---|
| Diagnostics indication LED | |
| • RUN/STOP LED | Yes |
| • ERROR LED | Yes |
| • MAINT LED | Yes |
| • Connection display LINK TX/RX | Yes |

| Supported technology objects | |
|---|---|
| Motion Control | Yes |
| • Speed-controlled axis | |
| — Number of speed-controlled axes, max. | 30; Requirement: There must be no other motion technology objects created |
| • Positioning axis | |
| — Number of positioning axes, max. | 30; Requirement: There must be no other motion technology objects created |
| • Synchronized axes (relative gear synchronization) | |
| — Number of axes, max. | 15; Requirement: There must be no other motion technology objects created |
| • External encoders | |
| — Number of external encoders, max. | 30; Requirement: There must be no other motion technology objects created |
| Controller | |
| • PID_Compact | Yes; Universal PID controller with integrated optimization |
| • PID_3Step | Yes; PID controller with integrated optimization for valves |
| • PID-Temp | Yes; PID controller with integrated optimization for temperature |
| Counting and measuring | |
| • High-speed counter | Yes |

| Standards, approvals, certificates | |
|---|---|
| Highest safety class achievable in safety mode | |
| • Performance level according to ISO 13849-1 | PLe |
| • SIL acc. to IEC 61508 | SIL 3 |

| Ambient conditions | |
|---|---|
| Ambient temperature during operation | |
| • horizontal installation, min. | -25 °C; = Tmin; startup @ -25 °C; startup display @ -20 °C |

| | |
|---|---|
| • horizontal installation, max. | 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off |
| • vertical installation, min. | -25 °C; = Tmin; startup @ -25 °C; startup display @ -20 °C |
| • vertical installation, max. | 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off |
| Ambient temperature during storage/transportation | |
| • min. | -40 °C |
| • max. | 70 °C |
| Altitude during operation relating to sea level | |
| • Installation altitude above sea level, max. | 5 000 m |
| Relative humidity | |
| • With condensation, tested in accordance with IEC 60068-2-38, max. | 100 %; RH incl. condensation / frost (no commissioning in bedewed state), horizontal installation |
| Resistance | |
| Coolants and lubricants | |
| — Resistant to commercially available coolants and lubricants | Yes; Incl. diesel and oil droplets in the air |
| Use in stationary industrial systems | |
| — to biologically active substances according to EN 60721-3-3 | Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request |
| — to chemically active substances according to EN 60721-3-3 | Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); * |
| — to mechanically active substances according to EN 60721-3-3 | Yes; Class 3S4 incl. sand, dust, * |
| Use on ships/at sea | |
| — to biologically active substances according to EN 60721-3-6 | Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request |
| — to chemically active substances according to EN 60721-3-6 | Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); * |
| — to mechanically active substances according to EN 60721-3-6 | Yes; Class 6S3 incl. sand, dust; * |
| Usage in industrial process technology | |
| — Against chemically active substances acc. to EN 60654-4 | Yes; Class 3 (excluding trichlorethylene) |
| — Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04 | Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil) |
| Remark | |
| — Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04 | * The supplied plug covers must remain in place over the unused interfaces during operation! |
| Conformal coating | |
| • Coatings for printed circuit board assemblies acc. to EN 61086 | Yes; Class 2 for high availability |

| | |
|---|---|
| • Protection against fouling acc. to EN 60664-3 | Yes; Type 1 protection |
| • Military testing according to MIL-I-46058C, Amendment 7 | Yes; Discoloration of coating possible during service life |
| • Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A | Yes; Conformal coating, Class A |

| Configuration | |
|---|---|
| Programming | |
| Programming language | |
| — LAD | Yes; incl. failsafe |
| — FBD | Yes; incl. failsafe |
| — STL | Yes |
| — SCL | Yes |
| — GRAPH | Yes |
| Know-how protection | |
| • User program protection/password protection | Yes |
| • Copy protection | Yes |
| • Block protection | Yes |
| Access protection | |
| • Password for display | Yes |
| • Protection level: Write protection | Yes |
| • Protection level: Read/write protection | Yes |
| • Protection level: Complete protection | Yes |
| Cycle time monitoring | |
| • lower limit | adjustable minimum cycle time |
| • upper limit | adjustable maximum cycle time |

| Dimensions | |
|---|---|
| Width | 70 mm |
| Height | 147 mm |
| Depth | 129 mm |

| Weights | |
|---|---|
| Weight, approx. | 845 g |

| Other | |
|---|---|
| Note: | At temperatures below 0 °C legibility may be restricted and representation of dynamic contents may be slower |

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