

SIPLUS S7-1200 CPU 1215C AC/DC/relay for medical exposure with conformal coating based on 6ES7215-1BG40-0XB0 . compact CPU, AC/DC/relay, onboard I/O: 14 DI 24 V DC 10 DO relay 2 A 2 AI 0-10 V DC 2 AO 0-20 mA DC Power supply: 85-264V AC @ 47-63 Hz, Program/data memory 125 KB



General information	
Product type designation	CPU 1215C AC/DC/relay
Firmware version	V4.1
Engineering with	
<ul style="list-style-type: none"> Programming package 	STEP 7 V13 SP1 or higher
Supply voltage	
Rated value (AC)	
<ul style="list-style-type: none"> 120 V AC 230 V AC 	Yes
permissible range, lower limit (AC)	85 V
permissible range, upper limit (AC)	265 V
Line frequency	
<ul style="list-style-type: none"> permissible range, lower limit permissible range, upper limit 	47 Hz
	63 Hz
Input current	
Current consumption (rated value)	100 mA at 120 V AC; 50 mA at 240 V AC
Current consumption, max.	300 mA at 120 V AC; 150 mA at 240 V AC
Inrush current, max.	20 A; at 264 V

Encoder supply	
24 V encoder supply	
• 24 V	20.4 to 28.8V
Power loss	
Power loss, typ.	12 W
Memory	
Work memory	
• integrated	125 kbyte
• expandable	No
Load memory	
• integrated	4 Mbyte
• Plug-in (SIMATIC Memory Card), max.	with SIMATIC memory card
Backup	
• present	Yes; maintenance-free
• without battery	Yes
CPU processing times	
for bit operations, typ.	0.085 µs; / instruction
for word operations, typ.	1.7 µs; / instruction
for floating point arithmetic, typ.	2.5 µs; / instruction
CPU-blocks	
Number of blocks (total)	DBs, FCs, FBs, counters and timers. The maximum number of addressable blocks ranges from 1 to 65535. There is no restriction, the entire working memory can be used
OB	
• Number, max.	Limited only by RAM for code
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	10 kbyte
Flag	
• Number, max.	8 kbyte; Size of bit memory address area
Address area	
Process image	
• Inputs, adjustable	1 kbyte
• Outputs, adjustable	1 kbyte
Hardware configuration	
Number of modules per system, max.	3 comm. modules, 1 signal board, 8 signal modules
Time of day	
Clock	
• Hardware clock (real-time)	Yes

- Backup time 480 h; Typical
- Deviation per day, max. ±60 s/month at 25 °C

Digital inputs

Number of digital inputs	14; Integrated
<ul style="list-style-type: none"> • of which inputs usable for technological functions 	6; HSC (High Speed Counting)
Source/sink input	Yes
Number of simultaneously controllable inputs	
all mounting positions	
— up to 40 °C, max.	14
Input voltage	
<ul style="list-style-type: none"> • Rated value (DC) 	24 V
<ul style="list-style-type: none"> • for signal "0" 	5 V DC at 1 mA
<ul style="list-style-type: none"> • for signal "1" 	15 V DC at 2.5 mA
Input delay (for rated value of input voltage)	
for standard inputs	
— parameterizable	Yes; 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four
— at "0" to "1", min.	0.2 ms
— at "0" to "1", max.	12.8 ms
for interrupt inputs	
— parameterizable	Yes
for technological functions	
— parameterizable	Yes; Single phase : 3 at 100 kHz & 3 at 30 kHz, differential: 3 at 80 kHz & 3 at 30 kHz
Cable length	
<ul style="list-style-type: none"> • shielded, max. 	500 m; 50 m for technological functions
<ul style="list-style-type: none"> • unshielded, max. 	300 m; for technological functions: No

Digital outputs

Number of digital outputs	10; Relays
Switching capacity of the outputs	
<ul style="list-style-type: none"> • with resistive load, max. 	2 A
<ul style="list-style-type: none"> • on lamp load, max. 	30 W with DC, 200 W with AC
Output delay with resistive load	
<ul style="list-style-type: none"> • "0" to "1", max. 	10 ms; max.
<ul style="list-style-type: none"> • "1" to "0", max. 	10 ms; max.
Switching frequency	
<ul style="list-style-type: none"> • of the pulse outputs, with resistive load, max. 	1 Hz
Relay outputs	
<ul style="list-style-type: none"> • Number of relay outputs 	10
<ul style="list-style-type: none"> • Number of operating cycles, max. 	mechanically 10 million, at rated load voltage 100 000
Cable length	

- shielded, max. 500 m
- unshielded, max. 150 m

Analog inputs

Number of analog inputs 2

Input ranges

- Voltage Yes

Input ranges (rated values), voltages

- 0 to +10 V Yes
- Input resistance (0 to 10 V) $\geq 100k$ ohms

Cable length

- shielded, max. 100 m; twisted and shielded

Analog outputs

Number of analog outputs 2

Output ranges, current

- 0 to 20 mA Yes

Analog value generation for the inputs

Integration and conversion time/resolution per channel

- Resolution with overrange (bit including sign), max. 10 bit
- Integration time, parameterizable Yes
- Conversion time (per channel) 625 μ s

Analog value generation for the outputs

Integration and conversion time/resolution per channel

- Resolution with overrange (bit including sign), max. 10 bit

Encoder

Connectable encoders

- 2-wire sensor Yes

1. Interface

Interface type PROFINET

Physics Ethernet

Isolated Yes

automatic detection of transmission rate Yes

Autonegotiation Yes

Autocrossing Yes

Protocols

- PROFINET IO Controller Yes
- PROFINET IO Device Yes; Also simultaneously with IO-Device functionality

PROFINET IO Controller

- Transmission rate, max. 100 Mbit/s

Services	
— Number of connectable IO Devices, max.	16
PROFINET IO Device	
Services	
— Shared device	Yes
— Number of IO Controllers with shared device, max.	2
Protocols	
Supports protocol for PROFINET IO	Yes
PROFIBUS	Yes; CM 1243-5 required
AS-Interface	Yes
Protocols (Ethernet)	
• TCP/IP	Yes
Open IE communication	
• TCP/IP	Yes
• ISO-on-TCP (RFC1006)	Yes
• UDP	Yes
Web server	
• supported	Yes
• User-defined websites	Yes
Further protocols	
• MODBUS	Yes
Communication functions	
S7 communication	
• supported	Yes
• as server	Yes
• as client	Yes
Number of connections	
• overall	16; dynamically
Test commissioning functions	
Status/control	
• Status/control variable	Yes
• Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Forcing	
• Forcing	Yes
Diagnostic buffer	
• present	Yes
Traces	
• Number of configurable Traces	2; Up to 512 KB of data per trace are possible
Integrated Functions	

Number of counters	6
Counting frequency (counter) max.	100 kHz
Frequency measurement	Yes
controlled positioning	Yes
Number of position-controlled positioning axes, max.	8
Number of positioning axes via pulse-direction interface	Up to 4 with SB 1222
PID controller	Yes
Number of alarm inputs	4

Potential separation

Potential separation digital inputs	
<ul style="list-style-type: none"> Potential separation digital inputs 	500V AC for 1 minute
<ul style="list-style-type: none"> between the channels, in groups of 	1
Potential separation digital outputs	
<ul style="list-style-type: none"> Potential separation digital outputs 	Relays
<ul style="list-style-type: none"> between the channels 	No
<ul style="list-style-type: none"> between the channels, in groups of 	2

EMC

Interference immunity against discharge of static electricity	
<ul style="list-style-type: none"> Interference immunity against discharge of static electricity acc. to IEC 61000-4-2 	Yes
<ul style="list-style-type: none"> — Test voltage at air discharge 	8 kV
<ul style="list-style-type: none"> — Test voltage at contact discharge 	6 kV
Interference immunity to cable-borne interference	
<ul style="list-style-type: none"> Interference immunity on supply lines acc. to IEC 61000-4-4 	Yes
<ul style="list-style-type: none"> Interference immunity on signal cables acc. to IEC 61000-4-4 	Yes
Interference immunity against voltage surge	
<ul style="list-style-type: none"> on the supply lines acc. to IEC 61000-4-5 	Yes
Interference immunity against conducted variable disturbance induced by high-frequency fields	
<ul style="list-style-type: none"> Interference immunity against high-frequency radiation acc. to IEC 61000-4-6 	Yes
Emission of radio interference acc. to EN 55 011	
<ul style="list-style-type: none"> Limit class A, for use in industrial areas 	Yes; Group 1
<ul style="list-style-type: none"> Limit class B, for use in residential areas 	Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011

Degree and class of protection

Degree of protection acc. to EN 60529	
<ul style="list-style-type: none"> IP20 	Yes

Ambient conditions

Free fall	
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• Fall height, max.	0.3 m; five times, in product package
Ambient temperature during operation	
• min.	-20 °C; = Tmin (incl. condensation/frost); start-up @ 0 °C
• max.	60 °C; Number of simultaneously activated inputs or outputs 7 or 5 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 14 or 10 at 55 °C horizontal or 45 °C vertical
• At cold restart, min.	0 °C
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
• Installation altitude above sea level, max.	2 000 m
• Ambient air temperature-barometric pressure-altitude	Tmin ... Tmax at 1 140 hPa ... 795 hPa (-1 000 m ... +2 000 m) // Tmin ... (Tmax - 10 K) at 795 hPa ... 658 hPa (+2 000 m ... +3 500 m) // Tmin ... (Tmax - 20 K) at 658 hPa ... 540 hPa (+3 500 m ... +5 000 m); above 2 000 m max. 132 V AC
Relative humidity	
• With condensation, tested in accordance with IEC 60068-2-38, max.	100 %; RH incl. condensation/frost (no commissioning under condensation conditions)
Vibrations	
• Vibration resistance during operation acc. to IEC 60068-2-6	2 g (m/s ²) wall mounting, 1 g (m/s ²) DIN rail
• Operation, tested according to IEC 60068-2-6	Yes
Shock testing	
• tested according to IEC 60068-2-27	Yes; IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak value), duration 11 ms
Resistance	
Coolants and lubricants	
— Resistant to commercially available coolants and lubricants	Yes; Incl. diesel and oil droplets in the air
Use in stationary industrial systems	
— to biologically active substances according to EN 60721-3-3	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
— to chemically active substances according to EN 60721-3-3	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-3	Yes; Class 3S4 incl. sand, dust, *
Use on ships/at sea	
— to biologically active substances according to EN 60721-3-6	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request
— to chemically active substances according to EN 60721-3-6	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-6	Yes; Class 6S3 incl. sand, dust; *

Usage in industrial process technology	
— Against chemically active substances acc. to EN 60654-4	Yes; Class 3 (excluding trichlorethylene)
— Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)
Remark	
— Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04	* The supplied plug covers must remain in place over the unused interfaces during operation!
Conformal coating	
• Coatings for printed circuit board assemblies acc. to EN 61086	Yes; Class 2 for high availability
• Protection against fouling acc. to EN 60664-3	Yes; Type 1 protection
• Military testing according to MIL-I-46058C, Amendment 7	Yes; Discoloration of coating possible during service life
• Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A	Yes; Conformal coating, Class A
Configuration	
Programming	
Programming language	
— LAD	Yes
— FBD	Yes
— SCL	Yes
Cycle time monitoring	
• adjustable	Yes
Dimensions	
Width	130 mm
Height	100 mm
Depth	75 mm
Weights	
Weight, approx.	550 g
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